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#### (54) Substituted phthalides and heterocyclic phthalides

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#### Description

The present invention concerns substituted phthalides and heterocyclic phthalides and derivatives thereof, processes for their production, compositions containing them and their use in agriculture.

More particularly, the invention concerns compounds of formula I

wherein ring system A is selected from

- a) phenyl or naphthyl
- b) pyridyl which may be fused by its (b) or (c) side to benzene
- c) pyridyl-N-oxide or pyrazinyl-N-oxide
- d) pyrimidinyl
- e) pyrazinyl
- f) 3- or 4- cinnolynyl or 2-quinoxalinyl, and
- g) a five membered heteroaromatic ring comprising oxygen, sulphur or nitrogen as heteroatom(s) which ring may be fused to a benzene ring or may comprise nitrogen as an additional heteroatom.

R is

cyano, formyl,  $CX_1X_2X_3$ , -C(O)R" wherein R" is  $C_{1.8}$ alkyl,  $C_{1.6}$ alkyl,  $C_{1.8}$ alkoxy $C_{1.8}$ alkyl, $C_{2.8}$ alkenyl,  $C_{2.8}$ alkenyl, aryl or aryl $C_{1.8}$ alkyl; a carboxyl group which may be in the form of the free acid or in ester or salt form, a thiocarboxyl group which may be in the form of the free acid or in ester form, a carbamoyl group, or a group -  $CONR_7R_8$ , hydroxy $C_{1.8}$ alkyl, hydroxybenzyl, -CH=NOH, -CH=NO- $C_{1.8}$ alkyl, or a ring C



Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub>

are attached to carbon atoms and are independently hydrogen, halogen, hydroxy,  $C_{1-8}$  alkyl,  $C_{2-8}$  alkenyl,  $C_{2-8}$  alkynyl,  $C_{1-8}$  alkoxy,  $C_{2-8}$  alkenyloxy,  $C_{2-8}$  alkynyloxy,  $C_{1-8}$  alkylsulfonyloxy,  $C_{1-8}$  alkylsulfonyloxy, and in turn be substituted by 1 to 6 halogen atoms;  $di(C_{1-8}$  alkoxy)methyloxy,  $di(C_{1-8}$  alkoxy, hydroxy $C_{1-8}$  alkyl,  $C_{2-8}$  acyloxy,  $di(C_{1-8}$  alkyl)silyloxy,  $di(C_{1-8}$  alkoxy, arylsulfonyloxy, a

Y<sub>1</sub> and R

taken together on adjacent carbon atoms form a bridge having the formula -C(S)-O-, -C(O)-O-E- or -C(O)-N( $R_2$ )-E- wherein E is a direct bond or a 1 to 3 membered linking group with elements selected from methylene, -N( $R_2$ )- and oxygen; or

Y<sub>1</sub> and Y

 $_2$  taken together on adjacent carbon atoms form a 3- to 5-membered bridge comprised of elements selected from methylene, -CH=, -C(R<sub>4</sub>)=, -NH-, oxygen and -S(O) $_n$ -;

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2) ( E)

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each of W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub> and W<sub>5</sub> is independently CH, CR<sub>3</sub> or nitrogen;

W<sub>6</sub> is

NH, oxygen, sulfur, -CR4=, -CH= or -C(O)-;

5 Z is

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a 2- or 3-membered bridge comprised of elements selected from methylene, -CH=, - $C(R_4)$ =, -C(O)-, -NH-, -N=, oxygen and  $S(O)_n$ -;

R<sub>1</sub> and R<sub>3</sub>

each is independently hydrogen, halogen,  $C_{1.8}$ alkyl,  $C_{2.8}$ alkenyl,  $C_{2.8}$ alkynyl,  $C_{1.8}$ alkoxy,  $C_{2.8}$ alkenyloxy,  $C_{2.8}$ alkynyloxy,  $C_{1.8}$ alkylthio,  $C_{2.8}$ alkenylthio or  $C_{2.8}$ alkynylthio, each of which may in turn be substituted by 1 to 6 halogen atoms;  $C_{3.6}$ cycloalkyl, a 5- or 6-membered heterocyclo $C_{1.8}$ alkoxy, aryloxy, aryl $C_{1.8}$ alkoxy or aryl $C_{1.8}$ alkylthio each of which may be substituted by 1 to 3 substituents selected from halogen,  $C_{1.8}$ alkyl,  $C_{1.8}$ haloalkyl,  $C_{1.8}$ alkoxy,  $C_{1.8}$ haloalkoxy, nitro, cyano,  $C_{1.8}$ alkylthio,  $C_{2.8}$ acyl, amino ; aminoxy, iminoxy, amido,  $C_{1.8}$ alkylsulfonylmethyl, cyano, nitro; or -C(O)- $V_4$ , wherein  $V_4$  is hydrogen,  $C_{1.8}$ alkyl,  $C_{1.8}$ alkoxy, hydroxy or phenyl;

R<sub>2</sub> is

hydrogen, C<sub>1-8</sub>alkyl, C<sub>1-8</sub>haloalkyl, C<sub>1-8</sub>alkoxyalkyl, aryl, or arylC<sub>1-8</sub>alkyl;

R<sub>4</sub> is

as defined for Y1 except for hydrogen;

X and Y

each is independently hydrogen, hydroxy, halogen, cyano,  $C_{1.8}$ alkyl,  $C_{1.8}$ alkoxy,  $C_{1.8}$ alkoxycarbonyl,  $C_{1.8}$ alkoxycarbonyloxy, hydroxy $C_{1.8}$ alkyl,  $C_{1.8}$ alkoxycarbonyloxy,  $C_{2.8}$ acyloxy, carbamoyl, carbamoyloxy,  $C_{1.8}$ alkylthio,  $C_{1.8}$ alkylsulfinyl,  $C_{1.8}$ alkylsulfonyloxy; aryl, aryloxy, arylS(O)<sub>p</sub>, arylsulphonyloxy, each of which may in turn be substituted by 1 to 3 substituents selected from halogen,  $C_{1.8}$ alkyl.  $C_{1.8}$ haloalkyl,  $C_{1.8}$ alkoxy,  $C_{1.8}$ haloalkoxy, nitro, cyano,  $C_{1.8}$ alkylthio,  $C_{2.8}$ acyl; amino or together represent =O, =S, =NH, =NOR<sub>12</sub> or =CR<sub>13</sub>R<sub>14</sub>; or

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together may form a bridge having the formula -C(O)-O-, -C(O)-S or -C(O)-NR<sub>2</sub>-wherein the carbonyl is attached to A;

p is

X and R

0, 1 or 2;

 $X_1$ ,  $X_2$  and  $X_3$ 

are independently hydrogen, hydroxy,  $C_{1.8}$ alkoxy,  $C_{1.8}$ alkylthio, hydroxy $C_{1.8}$ alkyl or hydroxybenzyl whereby at least one of  $X_1$ ,  $X_2$  and  $X_3$  is other than hydrogen; or

X<sub>3</sub> is

hydrogen and  $X_1$  and  $X_2$  together form a 4- or 5-membered bridge comprising elements selected from  $-O(CH_2)_{n_1}-O-$ ,  $-OC(O)(CH_2)_mO-$  and  $-S(CH_2)_{n_1}.S-$ ;

40 R<sub>7</sub> and R<sub>8</sub>

are each independently (a) hydrogen, halogen; (b)  $C_{1-24}$  alkyl,  $C_{2-8}$  alkenyl,  $C_{2-8}$  alkoxyl,  $C_{1-8}$  alkoxyl,  $C_{1-8}$  alkoxyl,  $C_{1-8}$  alkoxyl,  $C_{1-8}$  alkoxyl,  $C_{2-8}$  alkenylthio,  $C_{2-8}$  alkenylthio or  $C_{2-8}$  alkenylthio, each of which may in turn be substituted by 1 to 6 halogen atoms; (c)  $C_{3-6}$  cycloalkyl,  $C_{3-6}$  cycloalkyl, heterocyclyl, heterocyclo $C_{1-8}$  alkyl, heterocyclo $C_{1-8}$  alkoxy, aryloxy, aryl $C_{1-8}$  alkoxy, or aryl $C_{1-8}$  alkylthio, each of which is unsubstituted or may be substituted by 1 to 3 substituents selected from (i) halogen; (ii)  $C_{1-8}$  alkyl,  $C_{1-8}$  alkoxy,  $C_{1-8}$  haloalkoxy,  $C_{1-8}$  haloalkyl,  $C_{1-8}$  alkylthio,  $C_{1-8}$  alkylsulfonyl,  $C_{1-8}$  alkylsulfonyl, cyano, nitro, or -(CHR<sub>4</sub>')<sub>n</sub>"-C(O)Y<sub>4</sub>', wherein Y<sub>4</sub>' is hydrogen,  $C_{1-8}$  alkyl,  $C_{1-8}$  alkoxy or hydroxy and n" is 0, 1, 2 or 3;  $R_4$ ' is as defined for Y<sub>1</sub>;

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hydrogen or C<sub>1-8</sub> alkyl;

R<sub>13</sub> and R<sub>14</sub>

R<sub>12</sub> is

are independently hydrogen, C<sub>1-8</sub> alkyl or halogen;

55 m is

1 or 2:

n is

0, 1 or 2; and

n' is

2 or 3;

B . II

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with the proviso that when R is carboxyl in free ester or salt form and X and Y together are =O one of rings A and B contains a hetero atom.

Herbicidal benzylpyrimidine and benzyltriazine derivatives have been described in the European patent application EP-A-0410590, published on January 30, 1991.

When R is a carboxyl or thiocarboxyl group in ester form it is preferably of formula  $-COOR_5$  or  $-COSR_5$  wherein  $R_5$  is alkyl, haloalkyl, alkoxyalkyl, alkenyl, haloalkenyl, alkynl, haloalkynyl, unsubstituted or substituted aryl, unsubstituted or substituted aryl, unsubstituted or substituted aralkyl, hydroxyalkyl, cycloalkyl, cyanoalkyl, aralkoxyalkyl; a group  $-N=C(R_{15})(R_{16})$ ; a group  $-(CH_2)_n-CH(R_{17})(R_{18})$ ; a group

-CH-O-C-R<sub>11</sub> R<sub>10</sub> X

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R<sub>15</sub> and R<sub>16</sub> are independently hydrogen or alkyl,

R<sub>17</sub> and R<sub>18</sub> are independently S(O)<sub>n</sub>alkyl, COOR<sub>9</sub>, alkoxy, amino, substituted amino, benzyloxy, trimethylsilyl, cyano, -C(R<sub>19</sub>)SR<sub>20</sub> or additionally one thereof may be hydrogen.

R<sub>19</sub> is hydrogen or alkyl,

R<sub>20</sub> is alkyl or aryl,

R<sub>9</sub>, R<sub>10</sub> and R<sub>11</sub> are independently hydrogen, alkyl, haloalkyl, alkoxyalkyl, unsubstituted or substituted aryl or unsubstituted or substituted aralkyl,

n and n" are independently zero, one or two, and

X4 is oxygen or sulfur.

When R is carboxyl in salt form the salt is preferably formed with an alkali metal, alkali earth metal, optionally substituted ammonium cation, a trialkyl sulfonium cation, a trialkylsulfoxonium cation or a phosphonium cation, especially the cation of an alkali metal (e.g. the Li or Na cation) or of an earth alkali metal (e.g. the Ca or Mg cation); the ammonium cation; a substituted ammonium cation [such as a  $C_{1-5}$ alkylammonium cation, a di- $C_{1-5}$ alkylammonium cation, a tri- $C_{1-5}$ alkylammonium cation, a tetra- $C_{1-5}$ alkylammonium cation, a ( $C_{1-5}$ alkylammonium cation); a phosphonium cation; a tri( $C_{1-8}$ alkyl)sulfoxonium cation.

When  $Y_1$ ,  $Y_2$  and/or  $Y_3$  is a carboxyl group this may be in ester or salt form or in amide form (i.e. a carbamoyl) and as such is as described above for R in these forms. Where A has meaning g) it contains one to three heteroatoms and signifies for example thienyl, furanyl, pyrrolyl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, imidazolyl, pyrazolyl, oxadiazolyl or thiadiozalyl.

Where A has one of the above defined heteroaromatic significances, b) through g), the substituted hetero ring is particularly selected from pyridyl, quinolyl, pyridyl-N-oxide, pyrimidinyl, pyrazinyl, thienyl or furyl, more particularly from pyridyl or thienyl.

Alkyl moieties unless otherwise specified contain 1 to 8 carbon atoms, preferably 1 to 5, especially 1 to 4, e.g. 1 or 2 carbon atoms. Lower alkyl moieties contain 1 to 4, e.g. 1 or 2 carbon atoms. Alkyl moieties as present in  $R_5$ ,  $R_7$  or  $R_8$  contain preferably 1 to 12, especially 1 to 6 whereby one of  $R_7$  and  $R_8$  is preferably hydrogen when the other is alkyl.

Alkyl moieties as bridging groups may be straight chain or branched and preferably contain 1 to 4, e.g. 1 or 2 carbon atoms. They may be optionally substituted by aryl or substituted aryl and may optionally be interrupted by or attached via an oxygen or sulfur atom.

"Conjugated alkoxy" stands for an alkoxy group interrupted in its alkyl moiety by one or more oxygen atoms eg alkoxyalkoxy, alkoxyalkoxy, etc.

Alkenyl and alkynyl moieties contain 2 to 8, preferably 2 to 4, especially 2 or 3 carbon atoms.

Halogen is preferably F, CI or Br, especially for CI.

Aryl moieties are preferably as defined for meanings a) of ring system A, especially phenyl.

Substituted amino, -amido, -aminoxy, -aminoalkyl, - iminoxy, -carbamyl (other than as R) is preferably substituted by one or two substituents selected from alkyl, alkoxy, haloalkyl, acyl, alkoxyalkyl, unsubstituted or substituted aryl or unsubstituted or substituted aralkyl.

Acyl as or as part of a substituent is conveniently

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wherein R'" is as defined for Y<sub>1</sub> (for example alkyl, haloalkyl, cycloalkyl, alkoxyalkyl, unsubstituted or substituted aryl (especially phenyl). Examples of acyl include acetyl, propionyl, butyryl, unsubstituted or substituted benzoyl, pivaloyl or chloracetyl, especially acetyl or unsubstituted or substituted benzoyl.

Cycloalkyl is preferably of 3 to 6 carbon atoms especially cyclopropyl, cyclopentyl or cyclohexyl. heterocyclo is preferably 5 or 6 membered and as defined for A definitions b) to g) and preferences or saturated and containing O, S or N as heteroatom, eg tetrahydrofuryl, piperidinyl, morpholinyl.

For convenience bridging members such as

-C-| |

are so written but are to be understood as embracing

-C-. | | H

Carbamoyl or substituted carbamoyl moieties are attached to the molecule which they substitute via their carbonyl. Amido or substituted amido moieties are attached to the molecule which they substitute via their nitrogen atom.

A particular group of compounds of formula I (compounds la) comprises those wherein ring system A is selected from phenyl, pyridyl or pyridyl-N-oxide.

R is a carboxyl group which may be in the form of the free acid or in ester or salt form, a thiocarboxyl group which may be in the form of the free acid or in ester form, a carbamoyl group or a mono- or di- substituted carbamoyl group.

 $Y_1$ ,  $Y_2$  and  $Y_3$  are attached to carbon atoms and are independently hydrogen, halogen,  $C_{1-8}$ alkyl,  $C_{1-8}$ alkoxy; each of  $W_1$ ,  $W_2$ ,  $W_3$  and  $W_4$  is independently CH,  $CR_3$  or nitrogen;

 $R_1$  and  $R_3$  each is independently hydrogen, halogen,  $C_{1-8}$ alkyl,  $C_{1-8}$ alkoxy, aryloxy or aryl $C_{1-8}$ alkoxy. X and Y each is independently hydrogen, hydroxy, cyano.  $C_{1-8}$ alkoxy,  $C_{2-8}$ acyloxy or together represent =0; or X and R together form a bridge having the formula

O O II -C-N- I R-

wherein the carbonyl is attached to A.

When R is carboxyl or thiocarboxyl in ester form it is preferably of formula -COOR5 or COSR5;

wherein each  $R_5$  is independently alkyl, alkoxyalkyl, alkenyl, alkynyl, substituted aryl or unsubstituted or substituted aralkyl.

When R is carboxy or thiocarboxyl in salt form the salt is preferably formed with an alkali metal, alkali earth metal, optionally substituted ammonium cation especially the cation of an alkali metal (e.g. the Li or Na cation) or of an earth alkali metal (e.g. the Ca or Mg cation); the ammonium cation; a substituted ammonium cation [such as a  $C_{1-5}$ alkylammonium cation, a tri- $C_{1-5}$ alkylammonium cation, a tetra- $C_{1-5}$ almmonium cation.

When R is carbamoyl or mono- or di- substituted carbamoyl it is preferably of formula  $CONR_7R_8$  wherein  $R_7$  is hydrogen, alkyl, haloalkyl, alkoxyalkyl, unsubstituted oil substituted aryl or unsubstituted or substituted aralkyl and  $R_8$  is hydrogen, alkyl,  $NH_2$ ,  $NHR_6$  or  $OR_6$  wherein  $R_6$  is as defined for  $R_7$ .

A particular compound group (compounds lb) comprises those compounds of formula I wherein ring system A represents phenyl, pyridyl or thienyl; B represents pyrimidinyl or triazinyl; R represents a ring C especially oxazole, oxa-

a t

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zolone, oxazolidine or oxazolidinone; carboxyl in the form of the free acid or in ester or salt form; -CONR<sub>7</sub>R<sub>8</sub>, cyano or together with X represent

Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> each represent independently hydrogen, halogen, C<sub>1-8</sub> alkyl, C<sub>1-8</sub> alkoxy, C<sub>1-8</sub> alkylthio or arylthio.

X, Y each represent independently hydrogen, hydroxy,  $C_{1-8}$ alkoxy,  $C_{1-8}$ acyloxy, a ring B, halogen,  $C_{1-8}$ alkylthio or arylthio or together =O or =NH

and  $R_1$  and  $R_3$  each represent independently halogen,  $C_{1-8}$ alkoxy,  $C_{1-8}$ alkoxy,  $C_{1-8}$ haloalkoxy, aryloxy, aryloxy, aryloxy, aryloxy,  $C_{2-8}$ alkoxy,  $C_{2-8}$ 

15 A further compound group comprises compounds lb wherein Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> additionally may each represent independently aryl-C<sub>1.8</sub> alkoxy, C<sub>2.8</sub>alkenyloxy or C<sub>2.8</sub>alkynyloxy.

B is especially pyrimidinyl, particularly 4,6-dimethoxy-2-pyrimidinyl.

A is especially phenyl or pyridyl substituted as defined above.

X and Y are preferably hydrogen, halogen, cyano, hydroxy, alkoxy or together =O, especially hydrogen, hydroxy or together =O.

A further group of compounds according to the invention (Compounds Ic) comprises those of formula I wherein ring system A is pyridyl,

R is CONR7'R8

wherein R<sub>7</sub>' and R<sub>8</sub>' represent independently hydrogen, alkoxy, alkyl; or aryl or aralkyl each of which may be unsubstituted or substituted,

X is hydrogen,

Y is OR3', SR3' on OCOR3'

wherein R3' is alkyl; or aryl; or aralkyl each of which may be unsubstituted or substituted,

or X and Y together represent =O or =S and ring system B is m-CF<sub>3</sub> phenyl.

Within this group Ic, compounds are preferred wherein X is OH and Y is H or X and Y together represent =O, A is 2- or 3-pyridyl, R<sub>7</sub> is hydrogen or alkyl especially methyl, R<sub>8</sub> is phenyl or benzoyl which may be unsubstituted or substituted eg 1-3 times by halogen, alkyl and/or alkoxy. The following meanings are preferred independently for each substituent.

35	Α	a) meanings a) and b) b) phenyl
		c) pyridyl
	R	a) carboxyl in the form of the free acid or in salt or ester form or carbamoyl or mono- or di-substituted carbamoyl
40		b) COOR <sub>5</sub> wherein R <sub>5</sub> is hydrogen alkyl, COO $^+$ Ma $^-$ wherein Ma is an alkali metal cation or CONR <sub>7</sub> R <sub>8</sub> wherein R <sub>7</sub> is hydrogen or alkyl and R <sub>8</sub> is alkyl, aryl or substituted aryl
		c) COO Na+, COOCH <sub>3</sub> , CONHC <sub>6</sub> H <sub>13</sub> , CONH(CH <sub>3</sub> ) phenyl
	Y <sub>1</sub>	a) hydrogen, halogen, alkyl or alkoxy
		b) halogen, especially fluorine or chlorine
45	$Y_2, Y_3$	a) hydrogen or halogen, alkyl or alkoxy
		b) hydrogen or halogen
		c) hydrogen
	W <sub>1</sub>	N
	W <sub>2</sub>	a) CH or N
50		b) CH
	W <sub>3</sub>	CR <sub>3</sub>
	W <sub>4</sub>	N
	W <sub>5</sub>	a) CH or N
	Ā	b) N
55	W <sub>6</sub>	a) O
	•	b) NH
	Z	a) elements selected from methylene, substituted methylene,

D E

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-C-

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b)

CH<sub>3</sub> CH<sub>3</sub>
-CH<sub>2</sub>-C-;

-С-СН<sub>2</sub>

a) alkoxy, especially methoxy 15 X<sub>1</sub>, X<sub>2</sub> b) hydroxy a) hydrogen  $X_3$ b) alkoxy especially methoxy R<sub>1</sub>, R<sub>3</sub> a) alkoxy, especially methoxy  $R_4$ a) halogen, especially chlorine 20 b) alkyl, especially methyl a) alkyl, especially methyl  $R_2$ b) hydrogen a) alkyl, alkenyl or alkynyl R<sub>5</sub> b) C<sub>1.4</sub>alkyl, especially methyl or ethyl 25 c) C<sub>2-4</sub>alkenyl d) C2.4alkynyl, especially propargyl R<sub>6</sub>, R<sub>7</sub> a) alkyl b) methyl, ethyl R<sub>8</sub> a) hydrogen 30 b) alkyl, especially methyl or ethyl c) an aryl, especially a phenyl R<sub>9</sub>, R<sub>10</sub>, a) hydrogen or alkyl R<sub>12</sub>, R<sub>15</sub>, R<sub>19</sub> b) hydrogen or methyl 35 R<sub>11</sub> a) alkyl b) propyl (n- or iso-)  $Y_4$ a) alkyl or alkoxy b) CH<sub>3</sub> or CH<sub>3</sub>O a) hydrogen or halogen R<sub>13</sub>, R<sub>14</sub> 40 b) hydrogen or fluorine a) alkyl R<sub>16</sub> b) C<sub>1-4</sub>alkyl, especially methyl or ethyl a) S(O)<sub>n</sub>alkyl or COOR<sub>9</sub> R<sub>17</sub> b) SO<sub>2</sub>CH<sub>3</sub> or COOCH<sub>3</sub> R<sub>18</sub> a) hydrogen 45 a) alkyl or phenyl R<sub>20</sub> b) methyl or phenyl a) 2 n b) 0 a) 2 50 n' b) 3 a) 1 n" b) 0 a) 1 m b) 2 55 Χ a) hydroxyl b) hydrogen

c) taken with Y, =O d) acyloxy

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e) alkoxycarbonyloxy f) carbamoyloxy g) sulphonyloxy a) taken with X, =O b) hydrogen

R'

a) alkyl

b) alkoxy a) alkyl

R"

b) methyl

R"

a) alkyl b) aryl, especially phenyl

Ring A, Ring B

a) at least one contains a heteroatom

b) ring A = a phenyl or a pyridine

ring B = a pyrimidine especially 3,5 dimethoxy pyrimidine

Combinations of the above listed preferred meanings are especially preferred. One such combination comprises compounds of formula (I) in which

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A is phenyl or pyridyl;

R is a carboxyl group in the form of a free acid or salt; carbamoyl; COOR5" wherein R5" is C1.5alkyl or C2.5alkenyl or CONR<sub>7</sub>"R<sub>8</sub>" wherein

R<sub>7</sub>" is C<sub>1.12</sub>alkyl, amino, C<sub>1.4</sub>alkylamino, anilino, haloanilino, benzyl, halobenzyl, C<sub>1.4</sub>alkylbenzyl, C<sub>1</sub>. 4alkoxybenzyl, phenyl, halophenyl, C1-4alkylphenyl or C1-4alkoxyphenyl;

R<sub>8</sub>" is hydrogen or C<sub>1-4</sub>alkyl;

 $Y_1$ ,  $Y_2$  and  $Y_3$  are independently hydrogen or halogen;

W<sub>1</sub> and W<sub>4</sub> are N;

W2 is CH;

W<sub>3</sub> is CR<sub>3</sub> wherein R<sub>3</sub> is C<sub>1-5</sub>alkoxy:

R<sub>1</sub> is C<sub>1-5</sub>alkoxy;

X is hydroxyl or C<sub>1-4</sub>alkoxycarbonyloxy or taken with Y is =O;

Y is hydrogen or taken with Y is =O; or

X and R together form a bridge having the formula -C(O)O- wherein the carbonyl is attached to A, and Y is hydrogen or C2-8acyloxy.

Examples of preferred compounds according to the invention are compound nos. 13, 40, 53, 55, 58, 64, 77, 78, 82, 91, 111, 124, 125, 130, 143, 149, 163, 170, 175, 199, 204, 205, 247, 249, 258, 262, 263, 265, 266, 267 and 277. Compounds having the formula

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especially those wherein X is CN may exist in the alternate tautomeric form

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#### EP 0 461 079 B1

10 The compounds of formula I according to the invention may be prepared as follows.

a) when X and R combine to form a bridging group as defined above and Y is hydrogen, cyano, arylthio, arylsulfinyl or arylsulfonyl, reacting a compound of formula II

wherein A is as defined above, Y' represents hydrogen, cyano, arylthio, arylsulfinyl or arylfulfonyl and  $Z_1$  represents oxygen, sulfur or NR<sub>2</sub> wherein R<sub>2</sub> is as defined above except for hydrogen. with a compound of formula III

$$R_{21} \stackrel{\omega_{1}}{\swarrow} \stackrel{R_{1}}{\swarrow} \qquad (III)$$

$$C_{21} \stackrel{\omega_{1}}{\swarrow} \stackrel{\omega_{2}}{\swarrow} \stackrel{\omega_{3}}{\searrow} \qquad (III)$$

wherein W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub> are as defined above and R<sub>21</sub> represents methylsulfonyl, or halogen to obtain the corresponding compound of formula lp

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & &$$

b) treating a compound of formula p wherein Y' represents cyano or ary sulfonyl and  $Z_1$  represents oxygen and the other symbols are as defined above.

- (i) by hydrolysis to give a corresponding compound of formula I wherein R and X form a bridge and Y is hydroxy or a compound of formula I wherein X and Y together form =O
- (ii) with an amine to give a corresponding compound of formula I wherein R is an optionally substituted carbamoyl group and X and Y together form =O
- (iii) with a group

## MOR<sub>22</sub>

wherein M is an alkali metal and  $R_{22}$  is hydrogen or alkyl, to give a corresponding compound wherein R and X form a bridge and Y is hydroxy or alkoxy

- c) hydrolyzing a compound of formula lp wherein Y' represents hydrogen and Z<sub>1</sub> represents oxygen to give a compound of formula I wherein R is a carboxyl group optionally in salt form, X is hydrogen and Y is hydroxy
- d) ring opening a compound of formula Ip wherein Y represents hydroxy and Z<sub>1</sub> represents oxygen to give a compound of formula I wherein R is a carboxyl group optionally in salt form and X and Y together are =O
- e) esterifying a compound of formula I wherein R is a carboxyl group optionally in salt form and X and Y are =O to give the corresponding compound wherein R is a carboxyl group in ester form
- f) halogenating a compound of formula Ip wherein Y' represent hydroxy to give a compound of formula I wherein X and R together form a bridging group and Y' is halogen
- g) reacting a compound of formula Ip wherein  $Z_1$  is oxygen and Y' is halogen with a group  $R_2NH_2$  and a group  $HOR_{23}$  wherein  $R_{23}$  represents alkyl, acyl or aryl and  $R_2$  is as defined above to give the corresponding compound wherein  $Z_1$  is  $NR_2$  and Y' is alkoxy, aryloxy or acyloxy
- h) oxidizing a compound of formula Ip wherein Y' represents hydrogen to give the corresponding compound wherein Y' represents hydroxy
- i) reacting a compound of formula IV

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with a compound of formula V

to produce a compound of formula Iq

- wherein A, R, R<sub>1</sub>, W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub>, Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> are as defined above and X" and Y" are hydrogen and R<sub>24</sub> is alkyl, especially methyl
  - j) mono-or di-halogenating a compound of formula lq wherein X" and Y" are hydrogen to produce the corresponding compound of formula lq wherein one or both of X" and Y" are halogen
  - k) oxidizing a compound of formula lq wherein X" and Y" are both hydrogen or X" is halogen and Y" is hydrogen to produce the corresponding compound wherein X" and Y" together represent =O or one represents hydrogen and the other represents hydroxy
  - I) alkylating a compound of formula lq wherein X" represents hydrogen and Y" represents hydrogen to produce the corresponding compound wherein X" represents alkyl and Y" represents hydrogen
  - m) introducing an alkoxy or alkylthio group into a compound of formula Iq wherein X" represents halogen and Y" represents hydrogen to produce the corresponding compound wherein X" represents alkoxy or alkylthio and Y" represents hydrogen
  - n) acylating a compound of formula Iq wherein X" represents hydroxy and Y represents hydrogen to produce the corresponding compound wherein X" represents acyloxy and Y" represents hydrogen
  - o) reacting a compound of formula Ip wherein Z<sub>1</sub> is oxygen and Y' is hydrogen with a group R<sub>7</sub>NH<sub>2</sub> wherein R<sub>7</sub> is

as defined above to give a compound of formula I wherein R is monosubstituted carbamoyl, X is hydrogen and Y is hydroxy

p) sulfonylating, carbamoylating, acylating or carbalkoxylating a compound of formula lp wherein Z<sub>1</sub> is oxygen and Y' is hydroxy to produce the corresponding compound of formula I wherein R and X form a

bridge and Y represents sulfonyloxy, carbamoyloxy, acyloxy or alkoxycarbonoyloxy

q) reacting a compound of formula lp wherein Z<sub>1</sub> is oxygen and Y' is halogen with a group R<sub>7</sub>R<sub>8</sub>NH wherein R<sub>7</sub> and  $R_8$  are as defined above ( $R_7$  and  $R_8 \neq H$ ) to give a compound of formula I wherein R is disubstituted carbamoyl, and X and Y together represent =O.

and recovering any compound wherein R is a carboxyl or thiocarboxyl group in free form or in ester form and any compound wherein R is carboxyl in free form or in salt form.

The following table is illustrative of suitable reaction conditions.

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# **REACTION CONDITIONS**

5	Reaction Reagents	Solvents	Temperature Others
J	a) 1) a) base eg LDA or b) base eg NaH 2) III	1) and 2) inert eg DMF, ether, cyclic ether eg THF	a) reduced eg -70° b) R.T.
10	b) i)1) base eg NaOH  2) acidify	inert eg ether, cyclic ether eg THF or	R.T.
	2) actory	alcohol eg methanol	
15	b)ii) 1) amine	inert eg ether, cyclic ether eg THF	
	b)iii) MOR <sub>22</sub>	alcohol eg methanol, cyclic ether eg THF	
20	c) base eg LiOH	water optionally with an alcohol or cyclic ether eg THF	R.T.
	d) base eg NaOH	as c)	R.T.
25	e) halide eg IR <sub>3</sub> base eg K <sub>2</sub> CO <sub>3</sub> , NaH	inert eg DMF, 2-butanone (MEK)	elevated eg 50-80°
	f) halogenating agent eg SOCl, DMF	inert eg chlorinated hydrocarbon eg CCl <sub>4</sub> CH <sub>2</sub> Cl <sub>2</sub>	elevated eg 50-80°
30	g) 1) R <sub>7</sub> NH <sub>22</sub> ; R <sub>22</sub> OH	as f)	elevated eg 50-80°
35	h) 1) oxidizing agent eg NaOCl	1), 2) and 3) inert eg H <sub>2</sub> O optionally with alcohol	elevated eg 50°
33	2) base eg NaOH 3) acid eg HCl	eg methanol	R.T. R.T.
	i) 1) base eg LDA	1) anhyd. inert eg ether such as cyclic ether eg THF	reduced eg -30°
40	2) AcOH 3) DDQ 4)aq NaOH	2), 3) and 4) ether, H <sub>2</sub> O	R.T. reduced eg 0° elevated eg 75°
<b>45</b>	j) NBS, benzoylperoxide	inert eg halogenated hydrocarbon such as CCl,	elevated eg 75°
	k) DMSO, Na <sub>2</sub> CO <sub>3</sub>	DMSO	elevated eg 50-60°
<b>50</b>	l) base eg NaH, alkyl halide	inert eg ether, THF	0° → R.T.
50	m) MOR <sub>22</sub> , MSR <sub>22</sub> eg NaOCH <sub>3</sub>	inert eg DMF, alcohol	R.T. → 50°

#### REACTION CONDITIONS (cont.)

Reaction Reagents	Solvents	Temperature O	her
#	<del>)</del>		
n) acyl chloride eg CH <sub>3</sub> 0 or anhydride eg Ac <sub>2</sub> 0 amine eg triethylamin	; pyridine	R.T. → 30°	
o) amine, eg α-methyl benzylamine	alcohol eg methnol	R.T. → 80°	
<u>or</u> amine, eg aniline, <u>CH</u> ,SO,NH <sub>2</sub> ; Me,Al (	inert eg toluene catalyst) CH <sub>2</sub> Cl <sub>2</sub>	R.T.	
p) acylchloride eg acetyl chloride, ethylchloro- formate or anyhdride; eg DMAP, triethylam	THF, pyridine amine	R.T.	
or isocyanate eg methylis amine eg triethylamin		<b></b>	
or sulfonyl chloride eg m sulfonyl chloride; ami triethylamine		*	
q) R,R,NH, triethylamin	ne, inert eg CH <sub>2</sub> Cl <sub>2</sub>		

Process a) through p) also form part of the invention.

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The starting materials of formula II or III are either known or may be prepared analogously to known methods.

The compounds of formula I have herbicidal activity as observed after their pre-emergent or post-emergent application to weeds or a weed locus.

The term "herbicide" (or "herbicidal") refers to an active ingredient (or an effect) which modifies the growth of plants because of plant growth regulating or phytotoxic properties so as to retard the growth of the plant or damage the plant sufficiently to kill it.

Application of a compound of formula I is made according to conventional procedure to the weeds or their locus using a herbicidally effective amount of the compound, usually from 10 g to 10 kg/ha.

Compounds according to the invention may be used in the control of both broad-leaf and grassy weeds on both preand post-emergent application. Compounds may also exhibit selectivity in various crops and are thus suited for use in weed control in crops such as corn, cotton, wheat and soybean.

The optimum usage of a compound of formula I is readily determined by one of ordinary skill in the art using routine testing such as greenhouse testing and small plot testing. It will depend on the compound employed, the desired effect (a phytotoxic effect requiring a higher rate than a plant growth regulating effect), the conditions of treatment and the like. In general satisfactory phytotoxic effects are obtained when the compound of formula I is applied at a rate in the range of from 0.01 to 5.0 kg, more preferably of from 0.05 to 2.5 kg per hectare, eg 0.05 to 5.0 kg per hectare, especially 0.1 to 2.5 kg kper hectare.

The compounds of formula I may be advantageously combined with other herbicides for broadspectrum weed control. Examples of herbicides which can be combined with a compound of the present invention include those selected from the carbamates, thiocarbamates, chloroacetamides, dinitroanilines, benzoic acids, glycerol ethers, pyridazinones, semicarbazones, uracils and ureas for controlling a broad spectrum of weeds.

The compounds of formula I are conveniently employed as herbicidal compositions in association with agriculturally

acceptable diluents. Such compositions also form part of the present invention. They may contain, aside from a compound of formula I as active agent, other active agents, such as herbicides or compounds having antidotal, fungicidal, insecticidal or insect attractant activity. They may be employed in either solid or liquid forms eg in the form of a wettable powder or an emulsifiable concentrate incorporating conventional diluents. Such compositions may be produced in conventional manner, eg by mixing the active ingredient with a diluent and optionally other formulating ingredients such as surfactants.

Agriculturally acceptable additives may be employed in herbicidal compositions to improve the performance of the active ingredient and to reduce foaming, caking and corrosion, for example.

The term "diluent" as used herein means any liquid or solid agriculturally acceptable material which may be added to the active constituent to bring it in an easier or improved applicable form, respectively, to a usable or desirable strength of activity. It can for example be talc, kaolin, diatomaceous earth, xylene or water.

"Surfactant" as used herein means an agriculturally acceptable material which imparts emulsifiability, spreading, wetting, dispersibility or other surface-modifying properties. Examples of surfactants are sodium lignin sulfonate and lauryl sulfate.

Particularly formulations to be applied in spraying forms such as water dispersible concentrates or wettable powders may contain surfactants such as wetting and dispersing agents, for example the condensation product of formaldehyde with naphthylene sulphonate, an ethoxylated alkylphenol and an ethoxylated fatty alcohol.

In general, the formulations include from 0.01 to 90% by weight of active agent and from 0 to 20% by weight of agriculturally acceptable surfactant, the active agent consisting either of at least one compound of formula I or mixtures thereof with other active agents. Concentrate forms of compositions generally contain between about 2 and 90%, preferably between about 5 and 70% by weight of active agent. Application forms of formulation may for example contain from 0.01 to 20% by weight of active agent.

Typical herbicidal compositions, according to this invention, are illustrated by the following Examples A, B and C in which the quantities are in parts by weight.

#### **EXAMPLE A**

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#### Preparation of a Dust

10 Parts of a compound according to this invention and 90 parts of powdered talc are mixed in a mechanical grinder-blender and are ground until a homogeneous, free-flowing dust of the desired particle size is obtained. This dust is suitable for direct application to the site of the weed infestation.

#### **EXAMPLE B**

#### Preparation of a Wettable Powder

25 Parts of a compound according to this invention are mixed and milled with 25 parts of synthetic fine silica, 2 parts of sodium lauryl sulphate, 3 parts of sodium ligninsulphonate and 45 parts of finely divided kaolin until the mean particle size is about 5 micron. The resulting wettable powder is diluted with water before use to a spray liquor with the desired concentration.

#### **EXAMPLE C**

#### 45 Preparation of Emulsifiable Concentrate (EC)

13.37 Parts of a compound according to this invention are mixed in a beaker with 1.43 parts of Toximul 360A (a mixture of anionic and nonionic surfactants containing largely anionic surfactants), 5.61 parts of Toximul 360A (a mixture of anionic and non-ionic surfactants containing largely non-ionic surfactants), 23.79 parts of dimethylformamide and 55.8 parts of Tenneco 500-100 (predominantly a mixture of alkylated aromatics such as xylene and ethylbenzene) until solution is effected. The resulting EC is diluted with water for use.

The following examples are provided to illustrate the practice of the present invention. Temperature is given in degrees Celsius.

Abbreviations used in this specification.

THF = tetrahydrofuran LDA = lithiumdiisopropylamide RT = room temperature DMF = dimethylformamide

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DDQ = 2,3-dichloro-5,6-dicyanobenzoquinone

NBS = N-bromosuccinimide

DMSO = Dimethylsulfoxide

MEK = Methylethylketone

DMAP = Dimethylaminopyridine

Individual alkyl substituents listed in the following tables from A to F are in the "n" isomeric form unless otherwise indicated.

#### 10 EXAMPLE 1

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7-chloro-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 6)

1.68 g (0.01 mol) of 7-chlorophthalide is added to 100 ml of dry THF and the mixture cooled to -70°C. 6.8 ml (0.01 mol) of 1.5 M LDA is then added over 3 minutes and the reaction mixture stirred at -70°C for 15 minutes. 2.18 g (0.01 mol) of 2-methylsulfonyl-4,6-dimethoxypyrimidine in 50 ml of THF is then added and the mixture stirred for 4 hrs with temperature being maintained at -75 to -70°C. The reaction mixture is neutralized with 1.5 g of NH<sub>4</sub>Cl in 5 ml of water, warmed and concentrated on a rotovaporator. The concentrate is partitioned between CH<sub>2</sub>Cl<sub>2</sub>/H<sub>2</sub>O (50 ml each) and the aqueous phase separated and treated with further 30 ml of CH<sub>2</sub>Cl<sub>2</sub>. The combined CH<sub>2</sub>Cl<sub>2</sub> phases are washed with 30 ml of water, separated and concentrated. The concentrate was flash chromatographed on silica gel using 80/20 hexane/ethyl acetate (500 ml), 50/50 hexane/ethyl acetate (500 ml) and 80/20 acetone/methanol (500 ml) (30 fractions X 50 ml). The title compound (fractions 9-23) was obtained after recrystalization from hexane/CH<sub>2</sub>Cl<sub>2</sub> as a white solid, m.p. 148-149°C.

#### 25 EXAMPLE 2

5-(4,6-dimethoxy-2-pyrimidinyl)-furo[3,4,b] pyridine-7(5H)-one (Table B, cpd. no. 40)

A solution of 1.3 g (0.0096 mols) of furo [3,4-b]pyridine-7(5H)-one in 50 ml of dry THF is cooled to -75° C and 8 ml (0.0192 mols) of 2.5 M LDA added dropwise over 5 minutes. The mixture is allowed to react for 1 hr at -75° C and 2.1 g (0.0096 mol) of 2-methylsulfonyl-4,6-dimethoxypyrimidine in 30 ml of dry THF added dropwise over 10 minutes. The mixture is allowed to warm to RT, 1.6 ml of HCl added and the THF evaporated off. The residue is dissolved in 75 ml of CH<sub>2</sub>Cl<sub>2</sub>, washed with water (2 x 50 ml) and the organic phase concentrated to give a yellowish white gummy solid. This is chromatographed on a silica gel column using 50/50 hexane/ethylacetate (500 ml), ethyl acetate (500 ml) and 80/20 acetone/methanol (1000 ml) (30 fractions). The crystalline residue (fractions 18-21) of the title product has m.p. of 167-168°C.

#### **EXAMPLE 3**

40 7-chloro-3-methoxy-3-(4,6-dimethoxy-2-pyrimidinyl)-2-methylisoindol-1(3H)-one (Table C, cpd. no. 54)

A mixture of 0.5 g of 7-chloro-3-hydroxy-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide, 30 ml of CCl<sub>4</sub>, 2 ml of SOCl<sub>2</sub> and 4 drops of DMF is heated at 65°C for 1½ hrs, cooled and excess SOCl<sub>2</sub> and CCl<sub>4</sub> removed on a rotovaporator. The residue is diluted with 20 ml of CH<sub>2</sub>Cl<sub>2</sub> and added to a mixture of 5 ml of 40% aq methylamine and 10 ml of methanol with stirring over ½ hr. The mixture is placed on a rotovaporator and the residue partitioned between 50 ml each of CH<sub>2</sub>Cl<sub>2</sub> and water. The organic phase is concentrated and flash chromatographed on silica gel using 50/50 hexane/ethyl acetate (800 ml), ethyl acetate (500 ml) and 80/20 acetone/methanol (200 ml) (30 fractions X 50 ml). The product (fractions 19-21) was obtained as a yellow gum.

#### 50 EXAMPLE 4

7-chloro-3-hydroxy-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 13)

A mixture of 1.8 g of 7-chloro-3-cyano-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide, 50 ml of 1% NaOH and 50 ml of THF are stirred at room temperature for 3 hrs. The THF is removed by evaporation and the mixture is diluted with water and extracted twice with ethyl acetate. The aqueous solution is acidified with 2N-H<sub>2</sub>SO<sub>4</sub>. The resulting acid solution is extracted with 3 x 100 ml ethyl acetate and the organic phases combined, dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated to give a pale yellow solid. This residue is taken up in ethyl acetate and treated with activated charcoal until the yellow base line material is removed to give the title product as a white solid m.p. 188-190°C.

#### **EXAMPLE 5**

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7-chloro-3-methoxy-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 30)

1.0 g of 7-chloro-3-cyano-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide is slurried in 20 ml of methanol and the solution cooled with ice and 0.6 ml of sodium methoxide added dropwise. After stirring for 10 min a further 1 ml of sodium methoxide is added and stirring continued for 10 min and the mixture is then quenched with 2N H<sub>2</sub>SO<sub>4</sub>. Methanol is removed on a rotovaporator and the residue partitioned between water and ethyl acetate. The organic phase is dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated. Flash chromatography of the residue over silica gel using 25% ethyl acetate/hexane yields a white solid m.p. 180-183°C.

#### **EXAMPLE 6**

- a) Methyl 2-chloro-6-(4,6-dimethoxy-2-pyrimidinylcarbonyl)benzoate (Table C, cpd. no. 55), and
- b) 7-chloro-3-chloro-(4,6-dimethoxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 21)

A mixture of 0.7 g of 7-chloro-3-hydroxy-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide, 30 ml of CCl<sub>4</sub>, 2 ml of SOCl<sub>2</sub> and 4 drops of DMF are refluxed at 60° for 1½ hrs. The mixture is then cooled, excess SOCl<sub>2</sub> and CCl<sub>4</sub> removed on a rotovaporator. The residue is diluted with 20 ml of CH<sub>2</sub>Cl<sub>2</sub> and added to a stirred mixture of 10 ml of methanol and 2 ml of diethylamine. After 2½ hrs the mixture is stripped on a rotovaporator to remove excess CH<sub>2</sub>Cl<sub>2</sub> and methanol and the residue partitioned between CH<sub>2</sub>Cl<sub>2</sub> (50 ml) and water (50 ml). The organic phase is separated, concentrated and the gummy residue flash chromatographed over silica gel using 80/20 hexane/ethyl acetate (500 ml), 60/40 hexane/ethyl acetate (500 ml) (28 fractions X 50 ml). Fractions 18 to 20 yielded title compound a) and fractions 11 to 16 the compound b).

#### **EXAMPLE 7**

7-chloro-3-cyano-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 27)

600 mg of 7-chloro-3-cyanophthalide are added to an ice-cold suspension of hexane washed 60% NaH (160 mg) in DMF (20 ml). After 15 min, 710 mg of 2-methylsulfonyl-4,6-dimethoxypyrimidine are added. After stirring at RT for  $1\frac{1}{2}$  hr the mixture is poured onto 200 ml of ice/water acidified with 2N  $H_2SO_4$  and stirred. The precipitate is filtered and dried in a vacuum oven to yield the title product, m.p. 159-161°C.

#### **EXAMPLE 8**

7-chloro-3,3-bis(4,6-dimethoxy-1,3,5-triazin-2-yl)phthalide (Table A, cpd. no. 36)

1.48 g of 7-chlorophthalide are dissolved in 80 ml of THF. The solution is cooled to -70°C and 1.5 M LDA in THF (6 ml) is syringed in at -70°C over 3 min. Stirring is continued for 15 min at -70°, 1.54 g of 2-chloro-4,6-dimethoxy-1,3,5-triazine in 50 ml of THF added dropwise and the mixture is then allowed to warm to -20°. The mixture is again cooled to -70° and 1 ml of conc. HCl in 10 ml of water is added. The mixture is stirred for 25 min and allowed to warm to RT and the THF is removed by evaporation. The residue is partitioned between CH<sub>2</sub>Cl<sub>2</sub> and water (50 ml each) and the aqueous phase extracted with an additional 30 ml of CH<sub>2</sub>Cl<sub>2</sub>. The combined organic phases are washed with 30 ml of water and concentrated to give a yellow gum. This is flash chromatographed on silica gel using 60/40 hexane/ethyl acetate (1000 ml), ethyl acetate (400 ml), 80/20 acetone/ methanol (500 ml) (30 fractions X 50 ml, 1 X 200 ml). Fractions 21 and 22 yielded a yellow gum which upon recrystalization from hexane yielded title product m.p. 126-127° as a yellow solid.

#### **EXAMPLE 9**

Lithium 2-chloro-6-(4,6-dimethoxy-α-hydroxy-2-pyrimidinylmethyl)benzoate (Table C, cpd. no. 53)

A mixture of 1.0 g of 7-chloro-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide, 0.136 g of LiOH.H<sub>2</sub>O, 2 ml of water and 10 ml of methanol is stirred overnight at RT. The mixture is evaporated to dryness on a rotovaporator. Further drying in a drying pistol yield the title compound as a white solid, m.p. 153-157°C.

#### **EXAMPLE 10**

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Lithium 3-[(4,6-dimethoxy-α-hydroxy-2-pyrimidinyl)methyl]pyridine-2-carboxylate (Table D, cpd. no. 64)

A mixture of 0.490 g of 5-(4,6-dimethoxy-2-pyrimidinyl)furo [3,4,b]pyridine-7(5H)-one, 0.0768 gm of LiOH. $H_2O$ , 10 ml of methanol and 2 ml of water is stirred for 24 hrs under nitrogen at RT and the solvent stripped off. The yellowish solid is dried for a further 2 hrs to yield the title product, m.p. >250°C (decomp.).

#### **EXAMPLE 11**

Sodium 2-chloro-6-[(4,6-dimethoxy-2-pyrimidinyl)carbonyl]benzoate (Table C, cpd. no. 58)

1.24 g of 7-chloro-3-hydroxy-3-(4,6-dimethoxy-2-pyrimidinyl)phthalide, 154 mg NaOH, 25 ml THF and 25 ml water are mixed until a yellow homogenous solution is achieved. The solvents are stripped on a rotovaporator and then on a Kugelrohr at 100°C to produce the title compound as a yellow solid, m.p. 276-278°C.

#### **EXAMPLE 12**

3-[(4,6-dimethoxy-2-pyrimidinyl)carbonyl]-pyridine-2-carboxylic acid (Table D, cpd. no. 63)

490 mg of 5-(4,6-dimethoxy-2-pyrimidinyl)-furo[3,4-b]pyridine-7(5H)-one is dissolved in 50 ml of methanol and the mixture heated with stirring at 50°C until a homogenous solution is formed (ca ½ hr). 2.6 g of NaOCl is added dropwise and the solution heated for a further ½ hr at 55°C. 0.208 g of 50% NaOH is added at 55° and the mixture heated for a further ½ hr at this temperature and then cooled in an ice-bath and acidified with 1 ml conc. HCl. The solvent is evaporated and the residue partitioned between 50 ml of CH<sub>2</sub>Cl<sub>2</sub> and 50 ml of water. The organic phase is concentrated to give a white solid, m.p. 71-73°.

#### **EXAMPLE 13**

2-[(4,6-dimethoxy-2-pyrimidinyl)-α-iminomethyl]benzoic acid (Table C, cpd. no. 51)

2.67 g of isopropyl 2-bromobenzoate are dissolved in 100 ml of dry diethylether, the solution cooled to -100° C and 6.6 ml of 1.6 M n-butyllithium solution added. Stirring is continued for 10 min and 12 g of 2-cyano-4,6-dimethoxypyrimidine in 60 ml of diethylether is added over 2 min at -100°C. The mixture is stirred for ½ hr at -80° and then allowed to warm to RT. 3 g of NH<sub>4</sub>Cl in 30 ml of water is added to the reaction mixture, cooled in an ice-bath. The ether layer is separated off, washed with water (2 x 30 ml) and concentrated. The gummy residue is dissolved in 20 ml of 85/15 hexane/ethyl acetate, and CH<sub>2</sub>Cl<sub>2</sub>, and flash chromatographed on silica gel using 800 ml 85/15 hexane/ethyl acetate, 500 ml 1% methanol in ethyl acetate, 500 ml 5% methanol in ethyl acetate and 500 ml of 80/20 acetone/methanol (40 fractions at 50 ml; 1 at 200 ml). Fractions 7 to 10 yielded title compound which on recrystallization from CH<sub>2</sub>Cl<sub>2</sub> melted at 225-235°C.

#### **EXAMPLE 14**

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5-Chloro-5-(4,6-dimethoxy-2-pyrimidinyl)furo[3,4,b]pyridine-7(5H)-one (Table B, cpd. no. 68)

A mixture of 490 mg of 5-(4,6-dimethoxy-2-pyrimidinyl)furo[3,4,b]pyridine-7(5H)one and 50 ml of methanol is heated at 55° for 1/2 hour or until a homogenous solution is formed. 2.6 g of NaOCI (common house bleach) is added dropwise. The mixture is taken up in dichloromethane an the organic phase separated and evaporated to dryness to yield the title compound.

#### **EXAMPLE 15**

3-[(4,6-dimethoxy-2-pyrimidinyl)carbonyl]-pyridine-2-carboxylic acid (Table E, cpd. no. 63)

0.208 g of 50% NaOH is added at 55° to a solution of 0.551 g of 5-chloro-5-(4,6-dimethoxy-2-pyrimidinyl)-furo[3,4,b]pyridine (Table B, cpd. no. 68) in 50 ml methanol. The mixture stirred for a further 1/2 hr at 55°, cooled in an ice-bath, acidified with 1 ml of concentrated HCl and the solvent evaporated. The residue is partitioned between 50 ml of CH<sub>2</sub>Cl<sub>2</sub> and 50 ml H<sub>2</sub>O and the CH<sub>2</sub>Cl<sub>2</sub> layer concentrated to give 0.39 g of the title product as a white solid, m.p. 71-73°C.

#### **EXAMPLE 16**

2-(2-(4,4-dimethyl-oxazolin-2-yl)-benzyl)-4,6-dichloropyrimidine (Table C, cpd. no. 61)

To a mixture of 1.25 g of 2-o-tolyl-4,4-dimethyl-oxazoline in 20 ml of ether under N<sub>2</sub> atmosphere at -30°C is added by syringe 4.2 ml of 1.6 M n-butyllithium in hexane with stirring which is continued for 1 hr at -10°C. 0.98 g of 4,6-dichloropyrimidine in 20 ml of ether are added slowly to the reaction mixture which is then stirred at -45 to -30°C for 30 min and at 0°C for a further 30 min. The reaction mixture is quenched with acetic acid (0.4 ml) and water (0.1 ml) in THF (1.3 ml) and then treated with 1.5 g of 2,3-dichloro-5,6-dicyanobenzoquinone (DDQ) in 6 ml of THF. The temperature is brought to RT and the mixture stirred for 5 min after cooling to 0°C. 7.6 ml of 1N NaOH (cooled) are added and the mixture stirred for 5 min. The organic phase is separated and dried over Na<sub>2</sub>SO<sub>4</sub> filtered and the solvent removed. Following chromatography (10/90 ether/hexane) the title product is obtained.

#### **EXAMPLE 17**

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2-(2-(4,4-dimethyl-oxazolin-2-yl)-benzyl)-4,6-dimethoxypyrimidine (Table C, cpd. no. 48)

To a solution of 1.7 g of 2(2-(4,4-dimethyl-oxazolin-2-yl)-benzyl)-4,6-dichloropyrimidine in 100 ml of methanol are added 2.18 g of 25% methanolic NaOCH<sub>3</sub> and the mixture heated for 10 hrs at 65°C with stirring. The temperature is lowered to 60° and stirring continued overnight. The solvent is stripped and the residue taken up in 80 ml of toluene and 50 ml of water. The toluene layer was separated and washed with 50 ml of water, separated and concentrated to give the title compound as a yellow oil.

#### **EXAMPLE 18**

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2-(2-(4,4-dimethyl-oxazolin-2-yl)-α-bromobenzyl)-4,6-dimethoxy pyrimidine (Table C, cpd. no. 62)

0.55 g of 2-(2-(4,4-dimethyl-oxazolin-2-yl)-benzyl)-4,6-dimethoxypyrimidine, 0.30 g of a N-bromosuccinimide, 0.03 g of benzoyl peroxide are dissolved in 60 ml of CCl<sub>4</sub> and heated under reflux overnight at 75°C. The reaction mixture is filtered and the filtrate washed with 5% NaHCO<sub>3</sub> solution (50 ml), 50 ml of water and the organic phase separated and concentrated to give the title compound.

#### **EXAMPLE 19**

35 2-(2-(4,4-dimethyl-oxazolin-2-yl)-benzoyl)4,6-dimethoxypyrimidine (Table C, cpd. no. 49)

A mixture of 1.2 g of 2-(2-(4,4-dimethyl-oxazolin-2-yl)- $\alpha$ -bromobenzyl)-4,6-dimethoxy-pyrimidine and 2 g of Na<sub>2</sub>CO<sub>3</sub> in 30 ml of DMSO is heated with stirring at 50-60°C for 3 hrs. The mixture is poured into 150 ml of water and extracted with toluene. The toluene extract is washed twice with water (2 x 50 ml) separated and concentrated. The thus obtained gum is chromatographed with 800 ml of 80/20 hexane/ethyl acetate, 500 ml 70/30 hexane/ethyl acetate, 60/40 ml hexane/ethyl acetate (50 ml fractions) fractions 29 to 34 yielded the title compound.

#### **EXAMPLE 20**

5 2-chloro-6-(4,6-dimethoxy-2-pyrimidinylcarbonyl)-benzoic acid dimethylamide (Table C, cpd. no. 57)

1.0 g of 7-chloro-3-cyano-3-(4,6-dimethoxy-2-pyrimidinyl) phthalide is dissolved in 15 ml of THF. 0.7 ml of a 40% aqueous dimethylamine solution is then added via syringe whereupon the solution darkens. Stirring is continued at R.T. for 15 minutes and the mixture diluted with water and partitioned between ethyl acetate and water. The organic phase is separated, washed with 2N H<sub>2</sub>SO<sub>4</sub>, then brine, dried and concentrated. The residue is purified on silica gel, eluant 200 ml of 50% ethyl acetate/hexane then 100% ethyl acetate. Fractions 12 to 15 yielded the title compound, m.p. 141-142°C.

#### **EXAMPLE 21**

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3-acetoxy-7-chloro-3-(4,6-dimethyloxy-2-pyrimidinyl)phthalide (Table A, cpd. no. 125)

1.1gof7-chloro-3-(4,6-dimethoxy-2-pyrimidinyl)-3-hydroxy-phthalide is dissolved in 20 ml of pyridine and 0.3 ml of acetic anhydride added with stirring. After stirring for 20 min the mixture is poured into 2N HCl and extracted with two

portions of ethylacetate. The combined ethyl acetate extracts are washed once with 2N HCl, once with  $H_2O$  and once with brine and dried over magnesium sulfate. Filtration and evaporation produced the title compound as a white solid, m.p. 213-215°.

#### EXAMPLE 22

3-[(4,6-dimethoxy- $\alpha$ -hydroxy-2-pyrimidinyl)methyl]pyridine-2-carboxamide (Table E, cpd. no. 82)

To a solution of 0.9 g of ammonia, in 15 ml of methanol, is added 0.5 g of 3[(4,6-dimethoxy-2-pyrimidinyl)-7-azaphthalide. After stirring for 2 hrs at RT, the methanol is removed under reduced pressure and the concentrate recrystallized from toluene to give the title compound as a white solid, m.p. 135-137°C.

#### **EXAMPLE 23**

3[(4,6-dimethoxy-2-hydroxy-2-pyrimidinyl)methyl]pyridine-2-[carboxy(4-isopropyl)anilide] (Table E, cpd. no. 183)

To a solution of 3 ml of 4-isopropylaniline in 50 ml of toluene is syringed in 4 ml of 15.6% trimethylaluminum in hexane at RT. The mixture is stirred for 0.5 hr at RT and 0.5 g of 3-[(4,6-dimethoxy-2-pyrimidinyl)-7-azaphthalide is added. The mixture is stirred for 2 hrs at RT and acidified with 30 ml of 10% hydrochloric acid at 5-10°C. The toluene solution is separated, washed with 20 ml of 10% hydrochloric acid, 20 ml of 5% sodium carbonate and 20 ml of water, dried and concentrated. The concentrate is recrystallized from hexane to yield the title compound as a white solid, m.p. 113-114°C.

#### TABLE 24

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3-[(4,6-dimethoxy-α-(ethoxycarbonyloxy)-2-pyrimidinyl)methyl]pyridine-2-carbaxamide (Table E, cpd. no. 129)

To a solution of 0.5 g of 3-[(4,6-dimethoxy-α-hydroxy-2-pyrimidinyl)methyl]pyridine-2-carboxamide, 0.05 g of 4-(dimethylamino)pyridine, and 1 ml of triethylamine, in 20 ml of toluene and 10 ml of dichloromethane is added 1 ml of ethyl chloroformate at RT. After stirring for 1 hr at ambient temperature, the mixture is washed with water (2x30 ml), dried and concentrated on a rotoevaporator. The concentrate is digested with v/v mixture of hexane-toluene, 10 ml, at 50°C, cooled to RT and filtered to isolate 0.45 g of the title compound as a yellow solid, m.p. 112-114°C.

#### **EXAMPLE 25**

3-[(4,6-dimethoxy-α-benzoyloxy-2-pyrimidinyl)methyl]pyridine-2-(N,N-dibenzoyl)carboxamide (Table E, cpd. no. 159)

To a solution of 0.05 g of 3-[(4,6-dimethoxy-α-hydroxy-2-pyrimidinyl)methyl]-2-carboxamide, 0.5 g, 4-(dimethylamino)pyridine and 4 ml of triethylamine in 30 ml of dichloromethane is added 1.4 g of benzoyl chloride at RT in two portions. The reaction mixture is stirred at RT for 17 hrs and washed with 30 ml of water, 30 ml of 5% hydrochloric acid and 30 ml of water. The dichloromethane solution is concentrated and the concentrate flash chromatographed through 300 ml silica gel, 230-400 mesh, using 1 L 70/30 hexane-ethyl acetic and 500 ml 50/50 hexane-ethyl acetate as eluting solvent mixtures. Fractions 18-21 gave after recrystallization from 70/30 hexane ethyl acetate the title compound as a white solid, m.p. 168-170°C.

#### **EXAMPLE 26**

 $3-[(4,6-dimethoxy-\alpha-(N-methylcarbamoyloxy)-2-pyrimidinyl)methyl]-2-pyridine carbox(N-allyl)amide (Table E, cpd. no. 133)$ 

To a solution of 0.5 g of 3-[(4,6-dimethoxy-α-hydroxy-2-pyrimidinyl)methyl]-2-pyridine carbox(N-allyl)amide and 3 drops of triethylamine, in 20 ml of dichloromethane is added 3 ml of methyl isocyante, in three 1 ml portion/day while stirring at RT for 3 days. The reaction mixture is washed with water (2x50ml), dried and concentrated. The concentrate is flash chromoatographed through 300 ml silica gel, 230-400 mesh, using 1 L 50/50 hexane-ethyl acetate, 500 ml ethyl acetate, 500 ml 80/20 ethyl acetate methanol taking 34 fractions (50 m/m). Fractions 21-25 give 0.4 g of the title product as a yellow gum.

The following compounds may be prepared analogously to the preceding examples or as otherwise described herein.

#### TABLE A

# TABLE A (cont)

											melting point
5	Cpd No	<u>Y</u> 1	Y <sub>2</sub>	<u>Y</u> 3	¥	$\underline{W}_1$	$\underline{\mathbf{W}}_{2}$	<u>W</u> 3	<u>W</u> 4	R <sub>1</sub>	(° C)
	23	7-C1	H	H	SCH <sub>3</sub>	N	CH C-	OCH2C=CCH3	N	-OCH3	134-136
	24	7-C1	H	Н	н	N	CH	C-OCH3	N ·	OCH2CH-C	CH <sub>2</sub> 72-75
10	25	7-C1	н .	н	н	N	N	C-OCH <sub>3</sub>	N	-OCH3	157-160
10	26	7-0CH <sub>3</sub>	н	Н	H	N	CH	C-OCH <sub>3</sub>	N	-OCH3	152-154
	27	7-C1	H	н	CN	N	CH	C-OCH3	N	-OCH3	159-161
	28	7-C1	н	Н	CN	N	N	C-OCH <sub>3</sub>	N	-OCH3	184-186
15	29	7-C1	6-C1	H	н	N	CH	C-OCH3	N	-OCH3	194-195
		•									
	30	7-C1	Н	Н	OCH <sub>3</sub>	N	СН	C-OCH3	N	-OCH3	180-183
20	31	7-s <b>《</b> 》	u	н	CN	N	СН	C 0011	••	0.611	
	<b>JI</b>	/··3\/	n	п	CN	N	CR	C-OCH <sub>3</sub>	N	-OCH3	169-171
	32	7-OCH <sub>3</sub>	6-0CH <sub>3</sub>	н -	s (N	N	N	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	134-136
25	33	7-C1	н	н	H ~	N	СН	C-CH <sub>3</sub>	N	- CH <sub>3</sub>	164-166
30	34	н	н	н	N - S	is N	СН	С-ОСН3	N	-OCH <sub>3</sub>	163-176
	35	н	5-C1	Н	"H1"	N	CH	C-OCH3	N	-OCH3	151-153
	36	7-C1	H	H	"H2"	N	N	C-OCH3	N	-OCH3	126-127
35	37	Н	Н	H	он	N	C-C1	C-OCH3	N	OCH <sub>3</sub>	162-165
	38	7-F	H	н	CN	N	CH	C-OCH <sub>3</sub>	N	OCH3	132-134
	69	7-C1	Н	н	OC2H5	N	СН	C-OCH3	N	OCH <sub>3</sub>	148-151
40	72	7-0CH <sub>3</sub>	H	н	CN	N	CH	C-OCH3	N	OCH3	159-163
	73	Н	H	н	CH <sub>3</sub>	N	СН	C-OCH3	N	OCH3	87-89
	75	н	Н	H	"H1"	N	CH	C-OCH3	N	OCH <sub>3</sub>	168-170
45	88	7-C1	н	н	н	Ŋ	СН	C-OCH <sub>2</sub>	N	-OCH <sub>3</sub>	gum, NMR
	98	7-C1	н	н	н	<b>N</b> .	CH C-	осн Дусн,	N	-0CH <sub>3</sub>	97-98
50	101	7-C1	н	н	н	N	СН	C-OCH <sub>2</sub>	N	-OCH3	125-127

# TABLE A (cont)

5	<u>Cpd</u>	No Y1	Y <sub>2</sub>	Y3	¥	<u>W</u> 1	<u>W</u> 2	₩з	<u>w</u> .	B <sub>1</sub>	melting point
	102	7-C1	н .	н	н	N	СН	C-OCH <sub>2</sub>	N	-OCH <sub>3</sub>	83-85
10	104	• • •	• н	н	CN	N	СН	C-OCH <sub>3</sub>	N	-OCH3	105-108
	105	-OCH <sub>2</sub> O-									
15	103	7CH <sub>3</sub> OC <sub>2</sub> H <sub>4</sub> - -OCH <sub>2</sub> O-	н	Н	ОН	N	CH	C-OCH3	N	-0CH3	109-110
	109	_	н	н	осн,	N	СН	C-OCH <sub>3</sub>	N	-0CH3	172-173.5
	113	7-F	н	н	н	Ň	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	138-140
	117	7-F	н	н	ОН	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	183.5-185.5
20	118	7-OH	н	н	он	N	СН	с-осн3	N	-OCH3	121-122
25	120	7-0-CH <sub>2</sub> -	) н	Н	CN	N	СН	C-OCH <sub>3</sub>	N	-OCH3	174-176
	125	7-C1	н	н	acetoxy	N .	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	213-215
	134	7-0H	н	н	он	N	СН	C-OCH3	N	-OCH <sub>3</sub>	138-141
00								•		•	(decomp)
30	135	7CH3SO20	H	н	CN	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	159-161
	. 137	7-000N(C,H,),	н	н	CN	N	СН	C-OCH3	N	-OCH,	123-125
	138	7propersyloxy	н	н	CN	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	174-175
35	•	-								·	
	139	7-OCH <sub>2</sub>	Н	н	CN	N	CH	C-OCH3	N	-OCH <sub>3</sub>	170-171
40	140	7-0CH <sub>2</sub>	н	н	CN	N	СН	C-OCH3	N	-OCH3	169-172
	145	7-0CH <sub>2</sub> () 7-0CH <sub>2</sub> ()	Н	н	н	N	СН	C-OCH3	N	-OCH <sub>3</sub>	108-110
45	146	7-0CH <sub>2</sub> ()	н	н	н	N	СН	C-OCH3	N	-OCH3	115-118
	147	7-0CH <sub>3</sub>		н	он	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	174-176
50	153	7propargyloxy	н	н	н	N	СН	C-OCH3	N	-OCH <sub>3</sub>	130-131

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# TABLE A (cont)

5											melting point
	Cpd N	o Y <sub>1</sub>	<u>Y</u> 2	Υ3	Y	<u>W</u> 1	$\underline{W}_2$	M <sup>3</sup>	$\underline{W}_{\mathbf{A}}$	$R_1$	(° C)
10	154 7	-OCH <sub>2</sub> (_\)	Н	. н	CN	N	CH	C-OCH3	N	-OCH3	182-185
											(decomp)
	166	7-0CF <sub>3</sub>		Н	ОН	N	CH	C-OCH3	N	-OCH3	131-132
	167	7-0CH <sub>3</sub>	Н	н	acetoxy	N	CH	C-OCH3	N	-OCH <sub>3</sub>	201-202
15	100-										
	•		H	н	Н	N	CH	C-OCH <sub>3</sub>	N	-OCH3	133-136
		•	Н	H	Н	N	CH	C-OCH <sub>3</sub>	N	-OCH3	109-110
20	195		Н	Н	acetoxy	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	165-166
	203	7-C1	Н	Н	propionoxy	N	CH	C-OCH3	N	-OCH3	178-180
	204	7-C1	H	H.	hexanoyloxy	K	CH	C-OCH <sub>3</sub>	N	-OCH3	131-133
	205	7-C1	Н	Н	cyclopropyl-	N	СН	C-OCH3	N	-OCH3	177-179
25					carbonyloxy						
	208	7-C1	Н	Н	bensoyloxy	N	CH	C-OCH <sub>3</sub>	N	-OCH3	192-194
	240	7-CL	Н	H	crotonyloxy	N	CH	C-OCH3	N	-OCH <sub>3</sub>	158-160
30	250	7-C1	H	4-C1	ОН	N	CH	C-OCH3	N	-OCH3	171-175
••	253	7-C1	H	Н	cinnamoyloxy	N	CH	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	221-224
	256	7-C1	н	н	OCC <sub>17</sub> H <sub>35</sub>	N	CH	C-OCH3	N	-OCH <sub>3</sub>	102-103
35	258	7-C1	Н	н	2-butenoxy	N	СН	C-OCH <sub>3</sub>	N	-OCH3	102-103
	263	7-C1	Н	4-C1	OCCH3 0	N	СН	C-OCH <sub>3</sub>	- <b>N</b>	-OCH3	163-164
40	265	7-C1	Н	4-C1	OCC5H11	N	CH	C-OCH3	N	-OCH3	87-91
	266	7-C1	Н	4-C1		N	СН	C-OCH3	N	-OCH <sub>3</sub>	137-138
45	267	7-C1	Н	4-C1	OCCH-CHCH	l <sub>3</sub> N	СН	C-OCH3	N	-OCH3	128-131
	268	7-F	Н	4-F	CN	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	135-136
50	269	7-C1	Н	4-C1	CN	N	СН	C-OCH3	N	-OCH <sub>3</sub>	123-126
30	270	7-C1	н	4-C1	Н	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	156-161
	307	4-C1	Н	н	ОН	N	СН	C-OCH <sub>3</sub>	N	-OCH <sub>3</sub>	146-150
								-		•	

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# TABLE A (cont)

5											melting point
	Cpd No	$Y_1$	<u>Y</u> 2	$Y_3$	Y	$\underline{w}_1$	W <sub>2</sub>	₩3	$\underline{W}_{4}$	R <sub>1</sub>	_(° c)
	319	4-C1	Н	н	CN	N	СН	C-OCH3	N	-OCH3	132-133
10	320	4-C1	н .	H	OCH <sub>3</sub>	N	CH	C-OCH3	N	-OCH3	168-168.5
10	326	7-C1	н	н	OCiC <sub>3</sub> H, II O	N	CH	C-OCH3	N	-OCH3	142-143
15	409	7-C1	н	H	OCtC <sub>4</sub> H <sub>9</sub>	N	СН	C-OCH3	N	-OCH3	162-163

5				melting point	0.0	149-151	167-168	oil NMR	120-126	166-169	oil NMR	75- 80	oil NMR	101-86		173-176	129-131	116-119
15		E S	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		R	-осн	- осн	- ОСН3	-OCH <sub>3</sub>	-0СН3	-осн3	-0CH <sub>3</sub>	осн	осн <sub>3</sub>	осн	осн3	-0CH <sub>3</sub>	-0CH <sub>3</sub>
20	TABLE B	~	\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_		ĭ	z	z	z	z	z	z	z	z	z	z	Z	Z	z
25	A <u>T</u>	T.	A PA		H <sub>3</sub>	с-осн3	C-UCH <sub>3</sub>	C-OCH <sub>3</sub>	с-осн3	с-осн3	с-осн3	с-осн3	с-осн3	с-осн3	с-осн3	с-осн3	с-осн3	C-OCH,CF,
		•			H2	중	픙	ਝ	풍	품	z	z	퓽	H	픙	CH	ਝ	ਲ
30		'in	, ,		W1-	z	z	z	z	z	z	z	z	z	z	z	z	z
		8	_ <del>,</del> \$		×	I	I	I	I	I	I	Ξ.	I	с <b>н</b> э	ប	"H1"	I	Ŧ
35		2	- 11 ×		N <sub>10</sub>	z	픙	픙	픙	품	픙	æ	z	z	픙	E	z	8
40		*	lf		<b>H</b> <sub>9</sub>	СН	픙	z	퓽	픙	C-C2Hs	퓽	픙	СН	픙	CH	СН	CH
					<sup>8</sup>	E.	CH	<b>.</b>	z	C-C1	. <del>E</del>	СН	C-C <sub>2</sub> H <sub>5</sub>	CH	СН	CH CH	5	픙
45						E E	.z	E	픙	z	z	z	H)	풍	z	z	с-сн	z
50					Cpd No	39	07	41	77	43	77	45	97	47	89	0/	88	92

5		melting point	(2 0)	193-195	147-149	oil NMR	140-142	133-135	112-114	oil NMR	168-170	150-153	(decomb)	158-160	145-147	212-213	172-178	203-204
15	a		R <sub>1</sub>	-CH3	-0CH <sub>3</sub>	-OCH <sub>3</sub>	- ОСН3	-OCH <sub>3</sub>	-осн	-OCH <sub>3</sub>	-OCH <sub>3</sub>	-OCH3		Ξ	OCHF2	осн	осн	OCH3
20	8 (cont		Ä	z	z	z	z	z	Z	Z,	z	z		z	z	z	Z	z
25	TABLE B (cont)		N <sub>3</sub>	C-CH3	C-C1	C-OCH <sub>2</sub> (_)	C-0C <sub>3</sub> H,	C-0C2H5	C-Oallyl	-соси,-си-сиси, N	C-OCH <sub>3</sub>	с-осн3		C-OCH <sub>3</sub>	C-OCHF2	C-OCH <sub>3</sub>	с-осн <sub>3</sub>	C-OCH <sub>3</sub>
			N <sub>2</sub>	æ	ਲ	ਲ	E5	ਲ	ਲ	CH	E C	픙		3	픙	픙	ਲ	픙
30			H1-	z	z	z	z	z	z	z	z	z		z	z	z	z	z
			×	Ŧ	<b>=</b>	I	I	x	I	x	I	I		I	*	"HI"	Ю	В
35			W10	CH	G	중	품	퓽	ਝ	ਲ	CH	G		ਝ	5	z	z	ᆼ
40			Si ⊃i	ਲ	CH	품	5	Œ	E	CH	CH	품		E	픙	3	3	ਲ
			Ä	픙	픙	중	풍	픙	픙	픙	z	z		<del>E</del>	ਲ	E.	픙	Z
45			о Д	z	z	z	z	z	z	z	C-C1	C-OCH		z	z	ਲ	중	C-CH <sub>3</sub>
50			Cpd No	93	76	95	66	100	106	107	114	121		136	141	148	175	260

5	melting noth	(2 .)	130-132 (decomp)	138-140	168-170
. ·		81	осн	CH <sub>3</sub>	осн3
20	TABLE B (cont)	Ã	z	z	z
25	TABLE	Ä	C-0CH <sub>3</sub>	сн с-осн	сн с-осн
		Ä	픙	ਲ	품
30		- <del>1</del>	z	z	CH -N(CH,)OCH, N
		×	Ho	<b>x</b>	-N(CH,)
35		H10	5	픙	픙
40		<b>31</b>	₹	3	품
45		Ä	N HO	픙	ਲ
		이 된	С-СООН N	z	z
50		Cpd No W,	261	317	408

5				melting point (°C)	oil NMR	oil NMR	150-152	225-235	(free acid)	153-157 (U' salt)
10					£	£	£	£.	ź	. E
15				R <sub>I</sub>	-OCH <sub>3</sub>	-0CH <sub>3</sub>	-0CH <sub>3</sub>	-OCH <sub>3</sub>	0	-0CH <sub>3</sub>
		F. 72		ર્ગ	z	z	z	z	z	z
20			Ţ	Ä	C-OCH <sub>3</sub>	C-0CH <sub>3</sub>	с-осн³	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>
25	TABLE C	~ × ×	ን" <sub>"</sub>	⊒	퓽	픙	8	품	퓽	픙
		X	\ \	W <sub>1</sub>	z	z	z	z	z	z
30		Υ,	ڳ آ	×	<b>=</b>	9	<b>x</b>	Ŧ	x	x
35				×	<b>x</b>		<b>=</b>	T	I	₩
40				œi	£ 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	<u> </u>	E E E	H000	S	Н000
				ૠ	I	x	Ξ	×	I	<b>=</b>
45				×	æ	x	<b>x</b>	×	I	<b>x</b>
50				Cpd # X₁	æ	æ	<b>=</b>	æ	2-C1	
				Cpd	87	67	20	51	52	53

5		melting point	(3.)	oil NYR	. 110-111	130-132	141-142	276-278	(Na * eatt)	185 (dec.) (Li* salt)	NAR		158-160 (L'eah)	>250 (Ll* sah)	19-99	81-83
10																
			<b>8</b> 2	-0CH <sub>3</sub>	-OCH3	-0CH3	-0CH3	-OCH3		-OCH3	ប	ОСН	осн	осн	осн,	осн,
15																
			ĭ	z	z	z	z	z		Z	Z	Z	Z	Z	Z	Z
20	ont.)		N <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH3		C-OCH3	C-C1	c-och,	c-och,	C-OCH3	C-OCH3	с-осн
25	TABLE C (cont)		W <sub>2</sub>	품	H	E	동	픙		E	СН	픙	픙	픙	픙	5
	BLE															
	T		ĸ		z	z	z	z		Z	Z	Z	Z	Z	z	Z
30			×	OCH3	٩	×	Ŷ	የ		I	<b>x</b>	I	H	CH3	9	٩
			×			R				동	I	Br	Н	픙		
<i>35</i>			₩	-co-N- CH3	-соосн3	-CONHCH3	-CON(CH <sub>3</sub> ) <sub>2</sub>	СООН		нооо		1 7 1	Н000	Н000	c00C2H3	COOa11y1
			ત્ર	<b>=</b> '.	×	×	<b>x</b>	I		<b></b>	<b>x</b>	I	<b>±</b>	<b>=</b>	<b>=</b>	I
45			Ķ	<b>=</b>	I	Ξ	×	Ξ		×	<b>x</b>	<b>=</b>	x	Ŧ	×	×
50			₫ X₁	2-C1	2-C1	2-C1	2-C1	2-C1		Œ	<b>x</b>	<b>=</b>	<b>x</b>	I	2-c1	
			Pas	24	55	26	57	28		09	19	62	11	74	92	11

5	7 4 6 0	(2 0)	99-101	. 99-101	153-154	110-111	oil NMR	161-163	74-80	101-104	97-99	92-93	137-139	54-57	138-140	61-65	142-143	Li salt	220-240 (decomp)
15		181	E E	OCH,	OCH,	ОСН	OCH,	OCH,	осн	ОСН	OCH3	OCH,	OCH,	OCH,	OCH.	OCH,	OCH.	OCH.	
		<b>A</b> 2	z	z	z	Z	z	z	z	z	z	z	z	z	z	z	z	z	
20	nt)	2 C	C-OCH <sub>3</sub>	C-OCH3	C-OCH <sub>3</sub>	C-OCH3	C-OCH3	C-OCH <sub>3</sub>	C-OCH3	с-осн,	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH3	с-осн3	C-OCH <sub>3</sub>	C-OCH3	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	
25	TABLE C (cont)	31 8	; ;	5	픙	픙	픙	픙	픙	ਝ	표	픙	픙	픙	퓽	픙	픙	픙	
	TABLE	3Î 2	: z	z	z	z	z	z	z	z	z	z	z	z	z	z	z	z	
30		× 9	P <b>P</b>	₹	픙	9	=	픙	I	٩	የ	Ŷ	የ	9	የ	٩	9	×	
<i>35</i>		×					픙		품									동	
40		R Coohirten 3-v3	COObenzy1	-CO-N- 1C <sub>3</sub> H <sub>2</sub>		-CO-N(C2H <sub>5</sub> ) <sub>2</sub>	COObenzy1	-CO-N- l phenyl	-CO-N(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	-cooch,	-cooallyl	-coosllyl	-COO 2-methyl- -allyl	-COO-3-methyl- -but-2-enyl	-COOpropargyl	-COObut-2-enyl	-соосн3	H000-	
		× =	-	Ŧ	Œ	×	Ξ	<b>=</b>	<b>=</b>	I	I	I	<b>=</b>	<b>=</b>	I	I	×	<b>=</b>	
45		* =	: <b>=</b>	I	I	I	I	I	<b>=</b> '	X	I	=	I	I	×	I	I	=	
50		£ Xı	2C1	2C1	2C1	<b>2</b> C1	Ŧ	I	2-C1	2-F	2-F	I	2-C1	2-C1	2-C1	2-C1	2-0CH <sub>3</sub>	2-F	
		Cpd	79	80	81	85	98	87	96	115	116	122	123	124	126	143	156	163	

5 .		melting point	5.7	100-101	Li* salt	158-159	80-82 (decomp)	Li* salt	170-174 (decomp)	Li* salt	225-227 (decomp)	Li salt	195-198 (decomp)	Li salt	>200 (decomp)		L1 salt	>273 (decomp)
15			R	OCH.	OCH,		OCH.	OCH.		OCH <sub>3</sub>		OCH,		S. S.			OCH <sub>3</sub>	
			≱i	z	z		z	z		z		z		z			z	
20	nt)		<b>∌</b> i	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>		C-OCH <sub>3</sub>	C-OCH3		C-OCH3		C-OCH <sub>3</sub>		c-ocH <sub>3</sub>			C-OCH <sub>3</sub>	
25	TABLE C (cont)		M	품	품		픙	픙		IJ		퓽		퓽			중	
30	TABL		¥	z	z		z	z		z		z		z			z	
			×	9	<b>=</b>		Ŷ	Ŧ		=		<b>=</b>		æ			×	
35			×		Ю			₹		₹		₹		₹			Ю	
40			<b>~</b>	-COOallyl	Н000		COOCH <sub>3</sub>	C00H		Н000		H003		H000			НООЭ	
			я		I		Ŧ	≖.		×		I		Ŧ	•	•	×	
45			ĸ	Ŧ	Ē		≖	I		Ŧ		×		Ŧ			Ξ	
50			₹ Xı	2-0CH <sub>3</sub>	181 2-0CH <sub>2</sub> CH		2-CF30	3-01		2-C1		4-C1		2-pro-	pargyloxy		222 2-0C <sub>3</sub> H <sub>7</sub>	
			pdS	165	181		161	192		194		197		202			222	

5		melting point (* C)	Na* salt	>210 (decomp) Na* salt	>205 (decomp) 86.87	112-113	Na* salt	>295 (decomp) Li <sup>+</sup> salt	2/6 (decomp) 63-65	130-132	107-108	89-90	of 1 NMR	Na salt	>295 (decomp)	NAR	NAR	70-71	NMR
10																			
		R	осн3	OCH,	осн	ОСН3	OCH <sub>3</sub>	осн	OCH.	осн3	осн3	ОСН	ОСН	OCH <sub>3</sub>		ОСН	осн3	осн3	OCH,
15																			
		Ä	Z	Z	Z	Z	Z	z	Z	Z	Z	Z	Z	Z		Z	z	Z	z
20	nt.)	Ŋ.	C-OCH <sub>3</sub>	C-OCH3	C-0CH <sub>3</sub>	С-ОСН3	C-OCH <sub>3</sub>	C-OCH3	с-осн	C-0CH3	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>		C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>
25	TABLE C (cont)	Ä	5	8	픙	풍	품	픙	픙	픙	품	품	픙	E.		픙	СН	픙	æ
	TABI	ă	z	z	<b>, 2</b>	z	z	z	z	z	z	z	z	z		z	z	z	z
30		×	٩	I	٩	<b>x</b>	٩	የ	9	٩	9	9	٩	٩		9	የ	<b>9</b>	٩
35		×		HO	H2-	OCH <sub>3</sub>					-CHC1								
40		24	НООО	НООО	COOCH <sub>2</sub> -	CON-"H1"	HOOD	Н000	соос <sub>3</sub> н,	соосн3	COOCH2CH-CHC1	C00a11y1	C00C12H25	H000		cooc⁴H₀	C00C <sub>5</sub> H <sub>11</sub>	COOC <sub>6</sub> H <sub>13</sub>	COOC,H15
		×	I	<b>x</b>	I	I	æ	x	I	Ŧ	×	×	I	Ŧ		I	I	I	I
45		Ŋ	s-c1	5-61	×	<b>x</b>	I	<b>=</b>	I	5-C1	I	2-c1	S-C1	5-F		<b>=</b>	I	I	Ŧ
50		Z X	2-C1	2-C1	2-c1	2-C1	<b>=</b>	2-F	2-C1	2-C1	2-C1	2-C1	2-C1	2-F		2-C1	2-C1	2-C1	2-C1
		Cpd #	228	235	239	242	243	244	247	249	251	262	797	274		27.7	281	287	299

5		melting point	9	NYR	Na salt	. 266-276 (decomp)	NMR	92-94	115-116	109-110	115-116
15			R <sub>1</sub>	осн	осн		осн3	OCH <sub>3</sub>	och,	OCH <sub>3</sub>	осн
			A	z	z		z	z	z	z	z
20	ជ្ជ		Ą	с-осн	C-OCH <sub>3</sub>		C-OCH <sub>3</sub>	с-осн3	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	с-осн
25	TABLE C (cont.)		귈	픙	퓽		픙	5	5	픙	픙
30	IABI		ΣĬ		z		z	Z	z	z	z
		;	×	የ	9		9	9	I	የ	የ
35	,	;	×						HO		
40		1	≃4	COOC <sub>9</sub> H <sub>1</sub> ,	H000		C00C <sub>12</sub> H <sub>25</sub>	0000HC₂H₃ CH₃ CH₃	СН2ОН	соос <sub>3</sub> н,	соосн,
		:	¥3	I	I		I	<b>=</b>	I	I	I
45		;	Ä	I	Ŧ		I	I	=	<b>=</b>	I
50								2-c1			
			pd	8	306		308	314	315	316	321

. 1	,				melting point	3	125-127	oil NWR	Li* salt	>283 (decomp) oil NMR	109-111	Li* salt	160-165 (decomp)	oil NMR	142-145 (decomp)	oil NYR	129-131	ofl NMR
	5					R <sub>1</sub>	осн	осн	осн	осн	осн	OCH <sub>3</sub>		осн	осн	осн	осн	осн
•	20					ર્ગ	z	z	z	z	z	z		z	z	z	z	z
2	ro		" \\" \\" \\" \\" \\ \\ \\ \\ \\ \\ \\ \	2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2		Á	с-осн3	C-OCH <sub>3</sub>	с-осн	с-осн3	с-осн3	C-0CH3		C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH <sub>3</sub>	с-осн
2	5	TABLE D				Ä	픙	z	픙	퓽	픙	중		픙	픙	픙	픙	5
				_		ᆁ	z	z	z	z	z	z		z	z	z	z	z
3	o		C	9	•	×	Ξ	×	CH <sub>3</sub>	×	I	I		I	<b>=</b>	<b>=</b>		I
								,									٩	
3	5					×			8	Ю	2	ᆼ		픙	퓽	НО		I
4	o					∞3	<del>ပ</del> ဲ=၀	ပုံ ဝ	Н000	CONHCH	C00C2H3	C00H		CONHC3H,	Н000	соосн3	соосн3	соосн3
	5					Cpd No A (anti clockwise)	- S - CH-CH-	-S-СН-СН-	- CH-CH - CH-N -	-с-и-сн-сн- с1	-CH-CH-CH-N-	-CH-CH-CH-N-		-CH - CH-CH - N-	-CH-CH-CH-N-	-CH - CH-CH - N-	-CH-CH-CH-N-	-C-N-CH-CH- OCH <sub>3</sub>
5	o					Cpd No	65	99	49	119	142	149	į	150	173	174		178

5		melting point (* C) Li* salt	>240 (decomp) 147-149	Na <sup>+</sup> salt 235	125-126	Na* salt 242 (decomp)	of I NHR	oil NMR	ofl NMR	ofl NMR	oil NMR	103-104
10			•									
15		R1 OCH	OCH	OCH <sub>3</sub>	осн	OCH3	осн	OCH <sub>3</sub>	OCH <sub>3</sub>	осн	осн	осн
		osí z		Z	z	z	z	z	z	z	z	z
20	cont.)	N N C-OCH	с-осн3	с-осн <sub>3</sub>	с-осн3	C-0CH3	с-осн3	с-осн3	С-ОСН3	с-осн <sub>3</sub>	с-осн,	C-OCH <sub>3</sub>
25	TABLE D (cont)	E E	5	푱	3	СН	5	5	5	₹	₩.	5
	Z	ai z	z	2	z	z	z	Z	Z	z	z	Z
30		>1 <b>≖</b>	P	Ŷ	x	I	I	x	I	I	<b>=</b>	9
35		×I H			B	픙	scetory	æ	Br	Br	Br	
40		8 COOH	COOCH <sub>3</sub>	Н000	соосн3	Нооо	соосн	C00C2H3	COOC <sub>2</sub> H <sub>5</sub>	COOC2H5	COOC2H3	COOC2H3
<b>45</b> 50		Cpd No A (anti-clockwise)* 179 -C-N-CH-CH-	OCH,	-c-N-cH-cH-OCH,	-C-N-CH-CH- OCH,	-CH-CH-CH-N-	-C-N-CH-CH- OCH,	-C-N-CH-CH- OCH3	-C-N-CH-CH- CH <sub>3</sub>	-C-N-CH-CH- CH <sub>2</sub> Br	-C-N-CH-CH- CH <sub>2</sub> OCOCH <sub>3</sub>	-C-N-CH-CH- CH <sub>3</sub>
		Cpd No	186	187	198	199	206	216	236	237	238	248

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	melting point	3.7	180-185	(decomb)	69-72	K* salt	220-230 (decomp)	oil NMR	136-138
		R <sub>1</sub>	OCH,		осн	осн		осн,	осн,
		A	z		z	z		z	z
JUE)		≃Î	C-OCH3		C-OCH <sub>3</sub>	C-OCH3		C-OCH <sub>3</sub>	C-OCH <sub>3</sub>
TABLE D (cont)		귏	픙		픙	품		픙	<b>5</b>
TABL		ΣĪ	z		z	z		z	z
		×I			I	I		I	8
			٩					_	
		×			<b>=</b>	ЮН		Otc,H	
		<b>ଘ</b> ଣ	Н000		CON(C2H <sub>5</sub> ) <sub>2</sub> H	H000		CON(C2H5)2 OtC4H9	-c-N- 0 0-CH <sub>2</sub>
		CDd No A (anti clockwise)	-C-N-CH-CH-	£ :	-CH-CH-CH-N-	-CH - CH-CH - N-		-CH-CH-CH-N-	-N-CH-CH-CH-
		Cpd No	254		301	302		330	414

\*Left hand atom attached to R-bearing carbon

		•		salt)	•												
5			B.P.	164-166 >250 (K <sup>+</sup> Balt)	135-137	NPCR	119-121	NYR	127-129	011 NMR 67-69	oil NMR	NMR	NMR	112-114			
10			<u>R</u>	<b>.</b>	OCH,	OCH <sub>3</sub>	осн,	осн	OCH)	f S	OCH,	OCH,	осн	OCH.			
15			ъ́	z z	z	Z	z	z	z:	zz	z	z	z	z			_
20			я́l	-0CH	C-OCH3	C-OCH3	C-OCH <sub>3</sub>	C-OCH3	C-0CH	.00-0	с-осн	с-осн	C-OCH <sub>3</sub>	с-осн,		potassium sait m.p. >230.)	(decomb)
		~ ~ 3 3	ZA	र र	3	픙	퓽	ਝ	<b>ਲ</b> ;	ह ह	퓽	₹	픙	픙	,	alt m	
25	pal .	3 3	H I	zz	z	z	z	z	Z';	z z	z	z	z	z		itum s	
	TABLE E	××	×	x	I	I		<b>=</b>	<b>=</b> :	<b>= =</b>	Ξ	I	I	Ŧ		potass	
30		) - 1 × ×	×	የ ቼ	НО	. м	የ	₩.	ъ.	<b>8 8</b>	₽	benzoyloxy	acetoxy	ethoxy-			(decomb)
35				_	_										;	sodium salt m.p. >190°;	
40			<b>∞</b> 2	HO00	CONH <sub>2</sub>	CONHallyl	соосн3	COObenzy1	CONNICH	CONHC3H,	CONH(1)C <sub>3</sub> H	CONHallyl	CONHallyl	CONH2		. 90-92	
45			×	<b>=</b> =	×		I	<b>=</b>	<b>=</b> :	<b>=</b> =	Ξ	<b>±</b>	I	×		<u>.</u>	
				<b>=</b> =		I	Ξ	I	<b>=</b> :	<b>= =</b>	=	Ŧ	Ξ	Ŧ	•	acto	
50				<b>= =</b>		Ξ	Ξ	<b>=</b>	<b>=</b> :	<b>E E</b>	Ξ	<b>=</b>	I	I		free	
			Cpd	6 3	82	78	16	6	108	110	112	127	128	129	į	(64: free acid m.p	

5		A.P.	oil nar	75-78	NMR	102-104		99-79	3 -	911-611		138-140
10		ß,	осн,	осн	OCH <sub>3</sub>	осн,		осн,	Ę	6 H30		OCH,
		ત્રાં	Z	z	z	2		z	2	Z,		z
15		<b>∄</b>	C-0CH3	C-OCH3	C-OCH <sub>3</sub>	C-OCH3		c-ocH <sub>3</sub>	5			C-OCH3
20		Ž	픙	품	픙	H CH	•	픙	ŧ	5		픙
	cont)	ZĪ	2	z	z	z		z	a	Z		z
25	TABLE E (cont)	×	×	×	×	<b>x</b>		×	э	<b>E</b>		×
30		×	НО	НО	OCONHCH <sub>3</sub>	но		но		Denzoy toxy		000 C2H,
35												
40		∞4	CONHC <sub>12</sub> H <sub>25</sub>	CONH <sub>2</sub> NH <sub>2</sub>	CONHally1	CONHpropargy1		CONHC <sub>18</sub> H <sub>3</sub> 7	, and a	COMM2		CONH <sub>2</sub>
45		×	I	<b></b>	=	=		x	3	5		I
			I					I	2	=		<b>x</b>
			×					x	3	<b>=</b>		=
50		Cpd	130	132	133	144		155	œ 	ŝ	•	191

5	<u>1</u>	135-137	109-110	ofl NMR	Na <sup>+</sup> salt 89-91	oil NMR
10	R	° нэо	осн	• 100	och,	OCH,
	ส์	z	z	Z	Z	z
	Ä	с-осн3	с-осн3	c-ocH <sub>3</sub>	c-och,	C-OCH3
20	. <b>.</b>	픙	픙	5	8	E C
	(cont)	Z	z	Z	z	z
25	TABLE E (cont)	I	Ŧ	×	Ξ	×
30	×		ъ	НО	<b>H</b> O :	. НО
35		±-0℃	.ζ.H <sub>8</sub>	_		<b>~</b>
40	<b>64</b>		<sup>9</sup> н'э(э)ниноо	CONHCHA	СООН	CONHCH2
45	×	<b>x</b>	×	x	x	×
	×	<b>x</b>	I	×	<b>=</b>	I
	×	I	x	×	×	×
50	pdo #	169	170	196	199	201

5		H.P.	118-119		oil NMR	ofl NMR
10		B,	осн <sup>3</sup>		осн,	OCH <sub>3</sub>
		Ň	Z		z	z
15		Si	с-осн,		c-och3	C-OCH3
20		7	<b>5</b>		픙	8
	cont.)	SI	z		z	z
25	TABLE R (cont)	×	<b>=</b>		x	æ
30	<b>A</b>	×	dichloro- acetoxy		Ю	. 40
35						
40		<b>24</b>	CONH <sub>2</sub>		CONHCH2	CONHCH2 (5)
45		×	<b>x</b>	•	×	×
		Ķ	<b>x</b>		x	×
		χ	<b>=</b>		<b>x</b>	I
50		Cpd	207		213	214
55						

5	105-106	40-42	NAR	152-154	NMR
10	B1 OCH3	OCH <sub>3</sub>	0СН3	ОСН	OCH <sub>3</sub>
	มี Z	z	z	z	z
15	C- OCH,	C-OCH3	с-осн,	с-осн3	C-OCH3
20	CH CH	<b>H</b>	<b>3</b>	8	품
Cont	я́z	Z	z	z	z
TABLE E (cone)	<b>#</b> #	×	<b>.</b>	<b>=</b>	æ
30					
	M HO	НО	но	픙	HO HO
35			•		
	CONHCH <sub>2</sub>	CONH-NO	CONHC <sub>2</sub> H <sub>4</sub> -N	CONH	CONHC3H6(CH3)2
45					
	ਮੌ = ਮੌ =	<b>=</b>	<b>=</b>	×	X
	х я	E E	<b>=</b>	<b>=</b>	<b>=</b>
			-	×	æ
	221 221	226	227	232	233

5	E.P. 1.1 * salt 158-160	52-54	24-56	137-138	L1* salt 210 (decomp)
10	B <sub>1</sub> OCH <sub>3</sub>	осн³	och,	OCH,	OCH,
15	அ <b>்</b> உ	z	z	z	z
	с-осн <sub>3</sub>	c-och	c-och,	÷	с-осн3
20 .	G 15	픙	품	c-ocH <sub>3</sub>	ਲ
(cont.)	я́ z	2	z	퓽	z
TABLE E (CONE)	× <b>‡</b>	æ	×	Z	
30					የ
	×a ₽	푱	픙	품	
35					
40	,	( ۗ	CONHC <sub>6</sub> H <sub>1</sub> ,		_
	E COO	N-HNOO	SS		H000
	<b>%</b> =	I	×	<b>x</b>	×
	× =	<b>x</b>	<b>x</b>	Ξ	<b>x</b>
	× =	×	I	<b>x</b>	I
50	241 241	. 555	259	271	272

5	- <b>G</b> -E	Na <sup>†</sup> salt 195 (decomp)	45-47	58-62	103-105	NAR NAR
10	R <sub>I</sub>	0СН,	och,	OCH,	OCH,	och,
15	<b>3</b>	z	z z	z	z	zz
20	æ	C-OCH3	C-OCH <sub>3</sub>	C-OCH3	C-OCH <sub>3</sub>	C-0CH <sub>3</sub>
	<b>.</b> 23	<b>5</b>	<b>8 8</b>	픙	ਣ	풍 풍
25	(cont)	Z	2 2	z	Z	zz
	ZABLE E (cont) Y Yı	Ŷ	<b>x</b> x	×	æ	<b>=</b> =
30						
35	×		НО	Ю	Ю	H H .
40					ų	13)2-C=CH
	<b>~</b>	Н000	CONHC <sub>2</sub> H <sub>19</sub> CONHC <sub>10</sub> H <sub>21</sub>	СОИНИН	CONHCH, 1Pr	CONH-C(CH3)2-C=CH
45	×	I	<b>= =</b>	×	×	· = =
	Ä	<b>=</b>	I I	<b>x</b>	<b>=</b>	<b>= =</b>
50	я	I	I I	I	<b>=</b>	<b>= =</b>
	Cpd # X1	276	278	280	282	284

5		.d.⊞	Li* salt	185-188 (decomp)	L1 salt	>195 (decomp)	Li salt	>225 (decomp) Li <sup>+</sup> salt	195 (decomp)	Li salt	225 (decomp)						
10																	
		R	<b>ਚੰ</b>		GH3		<b>x</b>	OC2H <sub>5</sub>	•	ជ			<b>8</b>	ос <del>т.</del>	OCH <sub>3</sub>	ос <del>н</del>	<b>6</b>
15		Ä	<b>z</b>		z		z	z		z			z	z	z	z	z
20		ΞÎ	C-OCH3		C-0CH3		C-00H3	C-0GH3		C-00H			C-OCH3	C-OCH <sub>3</sub>	C-0CH3	C-0CH3	C-00H3
			ਝ		ਝ		ਰ	퓽		픙			둉	퓽	ਝ	ਝ	ਰ
25	cont	Ä	z		z		z	z		z			z	z	z	z	Z
	TABLE E (cont)	×	<b>=</b>		Ŧ		I	Ŧ		I				<b>=</b>		<b>=</b>	
30	TABI												٩		9		9
			동		e Ho		전	E		픙				푱		₹	
35		~			•			J		0				0			
35 40		~											1(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>		1(1C3H,)2	1(1C3H,),	1-0¢H, 2H,
		<b>64</b>	НООО		Нооэ		Нооо	Нооо		О НООО			CON(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>		CON(1C3H,)2	CON(1C3H,),	con-och, ch,
40		e z	н соон											CON(C2H5)2		H CON(1C <sub>3</sub> H <sub>1</sub> ) <sub>1</sub>	
40		K K K	н н соон		Н000		H000	Ю00		СООН			×	H CON(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	=		Ξ
40		X <sub>1</sub> X <sub>2</sub> X <sub>3</sub> B	н н н соон		н соон		н соон	н соон		н соон			H	H H CON(C <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	H	I	E E
<b>40</b>		X <sub>1</sub> X <sub>2</sub> X <sub>3</sub> B	н н соон		н н соон		н н н соон	н н соон		н н н соон			H H	H H H CON(G <sub>2</sub> H <sub>5</sub> ) <sub>2</sub>	# #	E E	# #

5		ם הם						gun NMR
10		<u>R</u>	осн	OCH.	• СНЭО	CH.	осн,	OCH,
		ĭ			z	z	z	z
15		Ę,	C-OCH <sub>3</sub>	C-OCH3	c-ocH <sub>3</sub>	C-OCH <sub>3</sub>	C-OCH3	c-och3
20		W <sub>2</sub>	ਝ	ᄄ	픙	픙	3	픙
	TABLE E (cont)	H	z	z	z	z	z	z
25	5 <u>1</u>	×	I		<b>=</b> .		I	
	TAB			٩		٩		9
30		×	НО		Но		Н	
35								=
40		<b>~</b>	CON-OCH3 CH3	CON(CH <sub>3</sub> ) <sub>2</sub>	CON(CH <sub>3</sub> ) <sub>2</sub>	CONC <sub>6</sub> H <sub>13</sub>	CONC <sub>6</sub> H <sub>13</sub> CH <sub>3</sub>	CON-CH2-C=CH CH3
45			<b>=</b>			Ξ	æ	I
		Ϋ́	Ξ	Ŧ	<b>=</b>	×	×	æ
			Ξ			<b>=</b>	×	×
50		Cpd #	384	385	386	393	394	413

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## TABLE F

5			X Y N — OCH <sub>3</sub>			
10	Cpd #	AA, .W.	$N = \langle OCH_3 \rangle$	X	Y	ш. <u>р.</u>
15	90			Н	н	123-125
20	331	S N			<b>-</b> 0	
25	332		·	ОН	н	
30	333	CA COOH			<b>-</b> 0	
35	334			он	н	
40	335	MALCOCH			<b>-</b> 0	
	336	<del> n</del>		он	н	
45	337	[N] COOH			<b>-</b> 0	
50	338	— H —		он	н	

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TA	BLE	F	(cont)

	Cpd # AA	THE TOTAL TOTAL	X	¥	M.D.
5	339 STCOOH			<b>-</b> 0	
10	340 — 11 —		ОН	н	
15	341 N COOH		•	<b>-</b> 0	
	342		ОН	н	
20	343 NOT COOM		•	<b>-</b> 0	
25	344		он	н	
30	345 COOM		_	<b>-</b> 0	
	346 — 11 —		ОН	н	
35	347 COOH		•	• <b>0</b>	
40	348		он	н	
45	349 (S) COOH		-	·o	
	350 ————		ОН	н	

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## TABLE F (cont)

			IABLE F (CONE)			
	Cod #			X	¥	m.p.
5	351	STOWIN	,		<b>-</b> 0	
10	352			ОН	н	
15	353	SHT COOH			<b>-</b> 0	
	354			ОН	н	
20	355	67		,	<b>-</b> 0	
25	356			он	Н	
30	357	COOIT			- <b>0</b>	
	358			ОН	н	
35	359	COOH			<b>-</b> 0	
40	360	(		он	н	
45	361	COOH		•	<b>-</b> 0	
	362			он	н	

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TA	BLE	P	(ca	nt)

_	Cpd #	AA	X	Y	m.p.
5	363	ET COOH	•	<b>-</b> 0	
10	364		он	н	
15	365	5 Twat	•	<b>-</b> 0	
	366	— n —	он	н	
20	367	L'AZ COOH	•	<b>-</b> 0	
25	368		он	н	
<b>30</b> .	369	NT COOH	_	<b>-</b> 0	
	370		он	н	
35	371	Long Cools	-	ю	
40	372		он	Н	
45	373	h Cooh	-	0	
	374	u	ОН	Н	

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## EP 0 461 079 B1

### TABLE F (cont)

	Cpd # AA	X	Y	m.D.
5	375 NCOOH		<b>-</b> 0	
10	376 — II — COOH	ОН	н	
15	377	•	<b>-</b> 0	
	378 — u —	ОН	н	
20	410 (CON(CCH3)	н	н	122-123
25				
	412 — ii —	н	OtC.	H <sub>9</sub> gum NMR

Compounds of Table F wherein COOH is replaced by other meanings of R as listed in Tables C, D and E above for R may be prepared analogously.

NMR data [1H nmr (CDC13)]

NMR data [<sup>1</sup>H nmr (CDCl<sub>3</sub>)] Cpd No

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- 41  $\delta$ : 3.95 (s, 6H, OCH<sub>3</sub>), 5.95 (s, 1H, pyrimidine H), 6.45 (s, 1H, OCH), 7.7-9.1 (m, 3H, pyridinc H).
- 44 δ: 1.32 (t, 3H, CH<sub>3</sub>), 2.87 (q, 2H, CH<sub>2</sub>), 4.05 (s, 6H, OCH<sub>3</sub>), 6.3 (s, 1H, OCH), 7.82 (d, 1H, arom.), 8.72 (d, 1H, arom.).
- 46 δ: 1,32 (t, 3H, CH<sub>3</sub>), 2.85 (q, 2H, CH<sub>2</sub>), 3.87 (s, 6H, OCH<sub>3</sub>), 5.97 (s, 1H, pyrimidine H), 6.32 (s, 1H, OCH), 8.08 (d, 1H, pyridine H), 8.71 (d, 1H, pyridine H).
- 48  $\delta$ : 1.25 (s, 6H, CH<sub>3</sub>), 3.85 (s, 6H, OCH<sub>3</sub>), 3.95 (2H, OCH<sub>2</sub>), 4.65 (s, 2H, CH<sub>2</sub>), 5.85 (s, 1H, pyrimidine H), 7.2-8.0 (4H, aromatic).
- 49  $\delta$ : 1.00 (s, 6H, CH<sub>3</sub>), 3.65 and 3.75 (d of d, 2H, OCH<sub>2</sub>), 6.05 (s, 1H, pyrimidine H), 7.2-8.1 (4H, aromatic H).
- 54  $\delta$ : 2.9 (s, 3H, CH<sub>3</sub>N), 3.10 (s, 3H, CH<sub>3</sub>O), 3.90 (s, 6H aromatic OCH<sub>3</sub>), 6.10 (s, 1H, pyrimidine H), 7.2-7.9 (3H, aromatic H).
- 61  $\delta$ : 1.24 (s, 6H, CH<sub>3</sub>), 3.98 (s, 2H, CH<sub>2</sub>0), 4.74 (s, 2H, CH<sub>2</sub>), 7.16 (s, 1H, pyrimidine H).
- δ: 3.96 (s, 6H, OCH<sub>3</sub>), 5.96 (s, 1H, pyrimidine H), 6.32 (s, 1H, OCH),
   7.27 (d, 1H, thienyl H), 7.85 (d, 1H, thienyl H).
- 66 δ: 4.08 (s, 6H, OCH<sub>3</sub>), 6.27 (s, 1H, OCH), 7.18 (d, 1H, thienyl H), 7.95 (d, 1H, thienyl H).
- 76  $\delta$ : 1.63 (t, 3H,  $CH_2CH_3$ ), 3.91 (s, 6H,  $OCH_3$ ), 4.1 (q, 2H,  $OCH_2$ ), 6.08 (s, 1H, pyrimidine H), 7.2-7.8 (m, 3H, aromatic H).

  - δ: 3.85 (s, OCH<sub>3</sub>), 5.37 (s, OCH<sub>2</sub>Ar), 5.85 (s, pyrimidine), 6.80 (d, OCH), 7.2-8.2 (m, aromatic), mixture with cpd. 40.
  - 88  $\delta$ : 4.00 (s, 3H, OCH<sub>3</sub>), 5.50 (s, 2H, OCH<sub>2</sub>), 6.05 (s, 1H, pyrimidine H), 6.27 (s, 1H, O-CH) 7.1-7.7 (m, 8H, aromatic H).
  - 95 δ: 3.85 (s, 6H, OCH<sub>3</sub>), 5.42 (s, 2H, OCH<sub>2</sub>), 6.05 (s, 1H, OCH), 6.42 (s, 1H, pyrimidine), 7.05-7.35 (s, 5H, aromatic), 7.35-7.768 (m, 11H, pyridine), 7.78-8.1 (d, 1H, pyridine), 8.81-9.01 (d, 1H, pyridine).
- 50 97 δ: 3.80 (s, 6H, OCH<sub>3</sub>), 5.35 (s, 2H, OCH<sub>2</sub>Ar), 6.85 (s, 1H, pyrimidine), 6.65 (s, 1H, OCH), 7.15-8.6 (m, 8H; aromatic), mixture with cpd. 40.

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- 6: 1.92 (s, 3H, C=CCH<sub>3</sub>), 3.98 (s, 6H, OCH<sub>3</sub>), 4.92 (s, 2H, OCH<sub>2</sub>), 6.07 (s, 1H, OCH), 6.58 (s, 1H, pyrimidine), 7.52-7.88 (m, 1H, pyridine), 8.10-8.32 (d, 1H, pyridine), 8.90-8.91 (d, 1H, pyridine).
- δ: 0.75-1.12 (t, 3H, CH<sub>3</sub>), 3.18-3.48 (m, 2H, CH<sub>2</sub>), 3.81 (s, 6H, OCH<sub>3</sub>), 4.42-4.91 (m, 3H, OH and NCH<sub>2</sub>), 5.82 (s, 1H, OCH), 6.72 (s, 1H, pyrimidine), 7.21-7.52 (m, 1H, pyridine), 7.82-8.08 (d, 1H, pyridine), 8.32-8.61 (d, 1H, pyridine).
- δ: 1.12-1.31 (d, 6H, CH<sub>3</sub>), 3.81 (s, 6H, OCH<sub>3</sub>), 4.12-4.32 (m, 1H, NCH), 5.85 (s, 1H, OCH), 6.71 (s, 1H, pyrimidine), 7.21-7.52 (q, 1H, pyridine), 7.81-8.09 (d, 1H, pyridine), 8.12-8.31 (m, 1H, NH), 8.39-8.55 (d, 1H, pyridine).
- δ: 3.05 (d, 3H, NCH<sub>3</sub>), 3.94 (s, 6H, OCH<sub>3</sub>), 5.20 (s, 1H, OH), 5.75 (s, 1H, OCH), 5.98 (s, 1H pyrimidine H), 7.26 (d, 1H, pyridine H), 7.82 (q, 1H, NH), 8.28 (d, 1H, pyridine H).
- 127  $\delta$ : 3.75 (s, 6H, OCH<sub>3</sub>), 4.05 (t, 2H, NCH<sub>2</sub>), 5.05-5.5 (m, 3H, CH=CH<sub>2</sub>), 5.85 (s, 1H, pyrimidine), 7.2-8.6 (m, 9H, aromatic + OCH).
  - 128  $\delta$ : 2.20 (s, 3H, CH<sub>3</sub>), 3.75 (s, 6H, OCH<sub>3</sub>), 4.10 (t, 2H, NCH<sub>2</sub>), 5.0-6.6 (m, 3H, CH=CH<sub>2</sub>), 5.85 (s, 1H, pyrimidine), 7.2-8.6 (m, 5H, pyridine + NH, OCH).
  - δ: 2.85 (d, 3H, NCH<sub>3</sub>), 3.85 (s, 6H, OCH<sub>3</sub>), 4.10 (t, 2H, NCH<sub>2</sub>), 5.0-6.0 (m, 3H, CH=CH<sub>2</sub>), 5.85 (s, 1H, pyrimidine), 7.2-8.6 (m, 4H, pyridine + OCH).
- 50.96 (t, 3H, CH<sub>3</sub>), 1.68 (m, 2H, CH<sub>2</sub>CH<sub>3</sub>CH<sub>3</sub>), 3.50 (m, 2H, NCH<sub>2</sub>), 3.93 (s, 6H, OCH<sub>3</sub>), 5.92 (s, 1H, pyrimidine H), 6.17 (d, 1H, OCH), 7.21 (d of d, 1H, pyridine H), 8.07 (d of d, 1H, pyridine H), 8.57 (d of d, 1H, pyridine H), 8.66 (t, 1H, NH).
  - 174 6: 3.83 (s, 3H, OCH<sub>3</sub>), 3.90 (s, 6H, OCH<sub>3</sub>), 5.83 (s, 1H, pyrimidine H), 6.60 (d, 1H, OCH), 7.30 (d of d, 1H, pyridine H), 8.23 (d of d, 1H, pyridine H), 8.70 (d of d, 1H, pyridine H).

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- 178 δ: 3.85 (s, 9H, OCH<sub>3</sub>), 3.95 (s, 3H, OCH<sub>3</sub>), 4.14 (s, 2H, CH<sub>2</sub>), 5.82 (s, 1H, pyrimidine H), 6.90 (d, 1H, pyridine H), 8.12 (d, 1H, pyridine H).
- 187 δ: 3.70 (s, 9H, OCH<sub>3</sub>), 5.82 (s, 1H, pyrimidine H), ;6.80 (d, 1H, pyridine H), 8.10 (d, 1H, pyridine H).
- 196 6: 3.78 (s, 6H, OCH<sub>3</sub>), 4.51-4.78 (d, 2H, NCH<sub>2</sub>), 5.35 (s, 1H, OH), 5.81 (s, 1H, OCH), 6.28 (s, 2H, furfuryl), 6.81 (s, 1H, pyrimidine), 7.12-7.43 (m, 2H, furfuryl), 7.82-8.05 (d, 1H, pyridine), 8.31-8.43 (d, 1H, pyridine), 8.52-8.71 (m, 1H, NH).
- 201 5: 1.87-2.04 (m, 4H, CH<sub>2</sub> and tetrahydrofuran), 3.71-3.92 (m, 9H, OCH<sub>3</sub>
  20 and tetrahydrofuran), 5.86-5.87 (m, 2H, OCH and OH), 6.71 (d, 1H, pyrimidine), 7.31-7.42 (d, 1H, pyridine), 7.81-7.92 (d, 1H, pyridine), 8.41-8.50 (d, 2H, NH and pyridine).

- 213 δ: 3.61 (s, 6H, OCH<sub>3</sub>), 4.60-5.18 (m, 3H, ArCH<sub>2</sub>, OH), 5.72 (s, 1H, OCH), 6.72 (s, 1H, pyrimidine), 7.15-7.17 (t, 5H, pyridine), 7.84-7.86 (d, 1H, pyridine), 8.38-8.44 (d, 2H, pyridine), 9.12 (s, 1H, NH).
- 214 6: 3.75 (s, 6H, OCH<sub>3</sub>), 4.72-4.74 (d, 2H, NCH<sub>2</sub>), 5.84 (s, 1H, OCH), 6.86-6.96 (d, 3H, pyrimidine, thiophenyl), 7.14-7.16 (d, 1H, pyridine), 7.32-7.36 (d, 1H, pyridine), 7.94-7.97 (d, pyridine), 8.39-8.40 (d, 1H, pyridine), 8.71 (d, 1H, NH).
- 216 δ: 1.31 (t, 3H, CH<sub>3</sub>), 2.62 (s, 3H, CH<sub>3</sub>), 3.87 (s, 6H, OCH<sub>3</sub>), 4.21 (s, 2H, CH<sub>2</sub>), 4.40 (q, 2H, OCH<sub>2</sub>), 5.83 (s, 1H, pyrimidine H), 7.13 (d, 1H, pyridine H), 8.44 (d, 1H, pyridine H).

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- 227  $\delta$ : 1.50 (m, 6H, CH<sub>2</sub>), 2.40 (m, 6H, NCH<sub>2</sub>), 3.55 (q, 2H, NCH<sub>2</sub>), 3.80 (s, 6H, OCH<sub>3</sub>), 5.85 (s, 1H, pyrimidine H), 6.70 (s, 1H, OCH), 7.15-8.60 (m, 1H, 3 pyridine H + NH).
- 6: 1.80 (q, 2H, CH<sub>2</sub>), 2.25 (s, 6H, NCH<sub>3</sub>), 2.35 (q, 2H, NCH<sub>2</sub>), 3.45 (q, 2H, NCH<sub>2</sub>), 3.80 (s, 6H, CH<sub>3</sub>), 5.80 (s, 1H, pyridine), 6.65 (s, 1H, OCH), 7.15-850 (m, 3H, pyridine).
- 236 6: 1.37 (t, 3H, CH<sub>3</sub>), 2.56 (s, 3H, CH<sub>3</sub>), 3.87 (s, 6H, OCH<sub>3</sub>), 4.43 (q, 2H, OCH<sub>2</sub>), 5.87 (s, 1H, pyrimidine H), 6.12 (s, 1H, CHBr), 7.90 (d, 1H, pyridine H), 8.56 (d, 1H, pyridine H).
  - 237 δ: 1.40 (t, 3H, CH<sub>3</sub>), 3.87 (s, 6H, OCH<sub>3</sub>), 4.43 (q, 2H, OCH<sub>2</sub>), 4.70 (s, 2H, CH<sub>2</sub>Br), 5.88 (s, 1H, pyrimidine H), 6.23 (s, 1H, CHBr), 8.07 (d, 1H, pyridine H), 8.65 (d, 1H, pyridine H).
  - 238 \( \delta: \) 1.37 (t, 3H, CH<sub>3</sub>), 2.06 (s, 3H, CH<sub>3</sub>), 3.88 (s, 6H, OCH<sub>3</sub>), 4.40 (q, 2H, OCH<sub>2</sub>), 5.28 (s, 2H, OCH<sub>2</sub>), 5.87 (s, 1H, pyrimidine H), 6.23 (s, 1H, CHBr), 8.04 (d, 1H, pyridine H), 8.64 (d, 1H, pyridine H).
- 264 δ: 0.8-1.9 (br s, 25H, aliphatic), 3.85-3.90 (s, 6H, 2XOMe), 6.15 (s, 1H, ArH, pyrimidine), 7.4 (s, 2H, ArH).
  - 277  $\delta$ : 0.90 (t, 3H, CH<sub>3</sub>), 1.2-1.7 (m, 4H, aliphatic), 3.95 (s, 6H, OCH<sub>3</sub>), 4.08 (t, 2H, OCH<sub>2</sub>), 6.15 (s, 1H, pyrimidine H), 7.5-7.7 (m, 3H, aromatic).
- 5: 0.90 (t, 3H, CH<sub>3</sub>), 1.3 (m, 4H, aliphatic), 1.6 (m, 2H, aliphatic),
   3.95 (s, 6H, OCH<sub>3</sub>), 4.08 (t, 2H, OCH<sub>2</sub>), 6.15 (s, 1H, pyrimidine H),
   7.4-7.7 (m, 3H, aromatic).
- 284 δ: 1.71-1.76 (s, 6H, CH<sub>3</sub>), 2.31 (s, 1H, C=CH), 3.82 (s, 6H, OCH<sub>3</sub>),
  5.61-5.63 (d, 1H, OH), 5.85 (s, 1H, OCH), 6.86-6.96 (d, 1H,
  pyrimidine), 7.44-7.48 (m, 1H, pyridine), 7.94-7.98 (d, 1H,
  pyridine), 8.44-8.45 (d, 2H, NH).
- 285 6: 0.75-1.13 (m, 4H, aliphatic), 1.28-1.77 (m, 3H, aliphatic), 3.2350 3.52 (m, 2H, NCH<sub>2</sub>), 3.82 (s, 6H, OCH<sub>3</sub>), 5.73-5.88 (m, 2H, OH, OCH),
  6.60-6.81 (d, 1H, pyrimidine), 7.21-7.45 (q, 1H, pyridine), 7.788.01 (d, 1H, pyridine), 8.32-8.55 (d, 2H, pyridine, NH).

δ: 0.85 (t, 3H, CH<sub>3</sub>), 1.2 (m, 8H, aliphatic), 1.6 (m, 2H, aliphatic),
 3.95 (s, 6H, OCH<sub>3</sub>), 4.08 (t, 2H, OCH<sub>2</sub>), 6.15 (s, 1H, pyrimidine H),
 7.4-7.7 (m, 3H, aromatic).

300 δ: 0.90 (t, 3H, CH<sub>3</sub>), 1.2 (m, 10H, aliphatic), 1.6 (m, 2H, aliphatic), 3.95 (s, 6H, OCH<sub>3</sub>), 4.08 (t, 2H, OCH<sub>3</sub>), 4.08 (t, 2H, OCH<sub>2</sub>), 6.15 (s, 1H, pyrimidine H), 7.4-7.7 (m, 3H, aromatic).

308 6: 0.88 (t, 3H, CH<sub>3</sub>), 1.25 (bs, 18H, aliphatic), 1.6 (m, 2H, aliphatic), 3.95 (s, 6H, OCH<sub>3</sub>), 4.07 (t, 2H, O-CH<sub>2</sub>), 6.15 (s, 1H, pyrimidine H), 7.55-7.7 (m, 3H, aromatic).

330 δ: 1.05 (m, 6H, NCH<sub>2</sub>CH<sub>3</sub>), 1.27 (s, 9H, C(CH<sub>3</sub>)<sub>2</sub>), 2.3 (m, 4H, NCH<sub>2</sub>), 3.8 (s, 6H, OCH<sub>3</sub>), 5.8 (s, 1H, pyrimidine H), 5.9 (s, 1H, CH-Ot-Bu), 7.18 (d of d, 1H, pyridine H), 7.45 (d of d, 1H, pyridine H), 8.6 (d of d, 1H, pyridine H).

407  $\delta$ : 3.18 (m, 2H, CH<sub>2</sub>S), 3.65 (m, 2H, CH<sub>2</sub>N), 3.95 (s, 6H, OCH<sub>3</sub>), 5.85 (s, 1H, pyrimidine), 6.80 (s, 1H, OCH), 7.0-8.7 (m, 8H, aromatic).

 $\delta$ : 1.37 (s, 9H, tBuO), 3.30 (s, 3H, CH<sub>3</sub>N), 3.90 (s, 6H, CH<sub>3</sub>), 5.95 (s, 1H, pyrimidine), 5.97 (s, 1H, OCH), 6.5-7.6 (m, 10H, aromatic).

δ: 2.23 (s, 1H, C=CH), 3.12-3.23 (d, 3H, N-CH<sub>3</sub>), 3.93 (s, 8H, OCH<sub>3</sub>, N-CH<sub>2</sub>C=), 6.155 (s, 1H, pyrimidine), 7.47-7.52 (m, 1H, pyridine), 8.142-8.168 (m, 1H, pyridine), 8.69-8.709 (t, 1H, pyridine).

#### 35 Claims

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### 1. A compound of formula I

wherein

ring A is selected from

- a) phenyl or naphthyl
- b) pyridyl which may be fused by its (b) or (c) side to benzene
- c) pyridyl-N-oxide or pyrazinyl-N-oxide
- d) pyrimidinyl
- e) pyrazinyl
- f) 3- or 4-cinnolynyl or 2-quinoxalinyl, and
- g) a five membered heteroaromatic ring comprising oxygen, sulphur or nitrogen as heteroatom which ring may be fused to a benzene ring or may comprise nitrogen as an additional heteroatom;

R is

cyano, formyl, CX1X2X3, -C(O)R" wherein R" is C1-8alkyl, C1-C8haloalkyl, C1. salkoxyC<sub>1-8</sub>alkyl,C<sub>2-8</sub>alkenyl, C<sub>2-8</sub>alkynyl, aryl or arylC<sub>1-8</sub>alkyl; a carboxyl group which may be in the form of the free acid or in ester or salt form, a thiocarboxyl group which may be in the form of the free acid or in ester form, a carbamoyl group, or a group -CONR<sub>7</sub>R<sub>8</sub>, hydroxyC<sub>1-8</sub>alkyl, hydroxybenzyl, -CH=NOH, -CH=NO-C<sub>1</sub>. galkyl, or a ring C



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Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub>

are attached to carbon atoms and are independently hydrogen, halogen, hydroxy, C<sub>1-8</sub>alkyl, C<sub>2-8</sub>alkenyl, C<sub>2-8</sub>alkynyl, C<sub>1-8</sub>alkoxy, C<sub>2-8</sub>alkenyloxy, C<sub>2-8</sub>alkynyloxy, C<sub>1-8</sub>  $_{8} alkylsulfonyloxy, di(C_{1-8} alkyl) sulfamoyloxy, C_{1-8} alkylsulf \quad onyl, \quad C_{1-8} alkylsulfinyl, \\$  $\label{eq:continuous} \mbox{di(C}_{1-8}\mbox{alkyl)carbamoyloxy, C}_{1-8}\mbox{alkylthio, C}_{2-8}\mbox{alkenylthio or C}_{2-8}\mbox{alkynylthio each of }$ which may in turn be substituted by 1 to 6 halogen atoms; di(C<sub>1-8</sub>alkoxy)methyl,  $conjugated \ C_{1-8} alkoxy, hydroxy C_{1-8} alkyl, \ C_{2-8} acyl, C_{2-8} acyloxy, tri(C_{1.8} alkyl) silyloxy,$ tri(C<sub>1-8</sub>alkyl)silyl, cyano, nitro, amino, aryl, arylC<sub>1-8</sub>alkyl, aryloxy, arylC<sub>1-8</sub>alkoxy, arylsulfonyl, arylsulfinyl, arylthio or arylC<sub>1-8</sub>alkylthio, each of which may be substituted by one to three substituents selected from halogen, C<sub>1-8</sub>alkyl, C<sub>1-8</sub>haloalkyl, C<sub>1-8</sub>alkoxy, C<sub>1-8</sub>haloalkoxy, nitro, cyano, C<sub>1-8</sub>alkylthio, C<sub>2-8</sub>acyl, amino a group -C(O)-R' wherein R' is hydrogen, C<sub>1.8</sub>alkyl, or C<sub>1.8</sub>alkoxy; or

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Y<sub>1</sub> and R

taken together on adjacent carbon atoms form a bridge having the formula -C(S)-O-, -C(O)-O-E- or -C(O)-N(R<sub>2</sub>)-E- wherein E is a direct bond or a 1 to 3 membered linking group with elements selected from methylene, -N(R<sub>2</sub>)- and oxygen; or

Y<sub>1</sub> and Y<sub>2</sub>

taken together on adjacent carbon atoms form a 3- to 5-membered bridge comprised of elements selected from methylene, -CH=, -C(R<sub>4</sub>)=, -NH-, oxygen and  $S(O)_{n}$ -;

each of W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub> and W<sub>5</sub> is independently CH, CR<sub>3</sub> or nitrogen;

W<sub>6</sub> is

NH, oxygen, sulfur,  $-CR_{\Delta} = , -CH = or -C(O) - ;$ 

Z is

a 2- or 3-membered bridge comprised of elements selected from methylene, -CH=,  $-C(R_4)$ =, -C(O)-, -NH-, -N=, oxygen and  $-S(O)_0$ -;

R<sub>1</sub> and R<sub>3</sub>

each is independently hydrogen, halogen,  $C_{1-8}$ alkyl,  $C_{2-8}$ alkenyl,  $C_{2-8}$ alkynyl,  $C_{1-8}$ 8alkoxy, C2-8alkenyloxy, C2-8alkynyloxy, C1-8alkylthio, C2-8alkenylthio or C2galkynylthio, each of which may in turn be substituted by 1 to 6 halogen atoms; C3. 6cycloalkyl, a 5- or 6-membered heterocycloC<sub>1-8</sub>alkoxy, aryloxy, arylC<sub>1-8</sub>alkoxy or arylC<sub>1-8</sub>alkylthio each of which may be substituted by 1 to 3 substituents selected from halogen, C<sub>1-8</sub>alkyl, C<sub>1-8</sub>haloalkyl, C<sub>1-8</sub>alkoxy, C<sub>1-8</sub>haloalkoxy, nitro, cyano, C<sub>1</sub>.  $_{8}$ alkylthio,  $C_{2-8}$ acyl, amino; aminoxy, iminoxy, amido,  $C_{1-8}$ alkylsulfonylmethyl, cyano, nitro; or -C(O)- $Y_4$ , wherein  $Y_4$  is hydrogen,  $C_{1-8}$ alkyl,  $C_{1-8}$ alkoxy, hydroxy or phenyl;

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hydrogen, C<sub>1-8</sub>aikyl, C<sub>1-8</sub>haloalkyl, C<sub>1-8</sub>aikoxyaikyl, aryl, or arylC<sub>1-8</sub>aikyl;

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as defined for Y1 except for hydrogen;

X and Y

R<sub>2</sub> is

R<sub>4</sub> is

each is independently hydrogen, hydroxy, halogen, cyano, C<sub>1-8</sub>alkyi, C<sub>1-8</sub>alkoxy, C<sub>1-8</sub>alkoxycarbonyl, C<sub>1-8</sub>alkoxycarbonyloxy, hydroxyC<sub>1-8</sub>alkyl, C<sub>1-8</sub>haloalkyl, C<sub>2</sub>.

 $_{8}$ acyl,  $C_{2-8}$ acyloxy, carbamoyl, carbamoyloxy,  $C_{1-8}$ alkylthio,  $C_{1-8}$ alkylsulfinyl,  $C_{1-8}$ alkylsulfonyl or  $C_{1-8}$ alkylsulfonyloxy; aryl, aryloxy, arylS(O) $_{p}$ , arylsulphonyloxy, each of which may in turn be substituted by 1 to 3 substituents selected from halogen,  $C_{1-8}$ alkyl,  $C_{1-8}$ haloalkyl,  $C_{1-8}$ haloalkyl,  $C_{1-8}$ haloalkoxy, nitro, cyano,  $C_{1-8}$ alkylthio,  $C_{2-8}$ acyl; amino or together represent =O, =S, =NH, =NOR $_{12}$  or =CR $_{13}$ R $_{14}$ ; or

X and R

together may form a bridge having the formula -C(O)-O-, -C(O)-S or -C(O)-NR<sub>2</sub>-wherein the carbonyl is attached to A:

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p is

0, 1 or 2;

X<sub>1</sub>, X<sub>2</sub> and X<sub>3</sub>

are independently hydrogen, hydroxy,  $C_{1-8}$ alkoxy,  $C_{1-8}$ alkylthio, hydroxy $C_{1-8}$ alkyl or hydroxybenzyl whereby at least one of  $X_1$ ,  $X_2$  and  $X_3$  is other than hydrogen; or

15 X<sub>3</sub> is

hydrogen and  $X_1$  and  $X_2$  together form a 4- or 5-membered bridge comprising elements selected from -O(CH<sub>2</sub>)<sub>n</sub>-O-, -OC(O)(CH<sub>2</sub>)<sub>m</sub>O- and -S(CH<sub>2</sub>)<sub>n</sub>·S-;

R<sub>7</sub> and R<sub>8</sub>

are each independently (a) hydrogen, halogen; (b)  $C_{1.24}$  alkyl,  $C_{2.8}$ alkenyl,  $C_{2.8}$ alkoxy,  $C_{1.8}$ alkoxy,  $C_{1.8}$ alkoxy,  $C_{2.8}$ alkenyloxy,  $C_{2.8}$ alkenyloxy,  $C_{1.8}$ alkoxy,  $C_{2.8}$ alkenyloxy,  $C_{2.8}$ alkenyloxy,

wherein  $Y_4$ ' is hydrogen,  $C_{1-8}$  alkyl,  $C_{1-8}$  alkoxy or hydroxy and n''' is 0, 1, 2 or 3;  $R_4$ ' is as defined for  $Y_1$ ;

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hydrogen or C<sub>1-8</sub>alkyl;

R<sub>13</sub> and R<sub>14</sub>

are independently hydrogen, C1.8alkyl or halogen;

m is

1 or 2;

n is

R<sub>12</sub> is

0, 1 or 2; and

40 n' is

2 or 3:

with the proviso that when R is carboxyl in free ester or salt form and X and Y together are =0 one of rings A and B contains a hetero atom.

- A compound of formula (I) according to Claim 1 wherein A is pyridyl, quinolyl, pyridyl-N-oxide, pyrimidinyl, pyrazinyl, thienyl or furyl.
  - A compound of formula I according to claim 1 wherein the ring system A is selected from phenyl, pyridyl-N-oxide.

R is a carboxyl group which may be in the form of the free acid or in ester or salt form, a thiocarboxyl group which may be in the form of the free acid or in ester form, a carbamoyl group, or a group -CONR<sub>7</sub>R<sub>8</sub>,

 $Y_1$ ,  $Y_2$  and Y are attached to carbon atoms and are independently hydrogen, halogen,  $C_{1-8}$ alkyl,  $C_{1-8}$ alkoxy; each of  $W_1$ ,  $W_2$ ,  $W_3$  and  $W_4$  is independently CH, CR<sub>3</sub> or nitrogen;

R<sub>1</sub> and R<sub>3</sub> each is independently hydrogen, halogen, C<sub>1-8</sub>alky, C<sub>1-8</sub>alkoxy, aryloxy or arylC<sub>1-8</sub>alkoxy,

X and Y each is independently hydrogen, hydroxy, cyano,  $C_{1-8}$ alkoxy,  $C_{2-8}$ acyloxy or together represent =O; or

X and R together form a bridge having the formula -C(O)-O- or -C(O)NR2- whrein the carbonyl is attached to A.

- 4. A compound of formula I according to claim 1 wherein ring system A represents phenyl, pyridyl or thienyl; B represents pyrimidinyl or triazinyl; R represents a ring C especially oxazole, oxazolone, oxazolidine or oxazolidinone; carboxyl in the form of the free acid or in ester or salt form; -CONR<sub>7</sub>R<sub>8</sub>, cyano or together with X represent -C(O)-O- or -C(O)NH<sub>2</sub>-,
  - Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> each represent independently hydrogen, halogen, C<sub>1-8</sub>alkyl, C<sub>1-8</sub>alkoxy, C<sub>1-8</sub>alkylthio or arylthio,
- X, Y each represent independently halogen, hydroxy,  $C_{1-8}$ alkoxy,  $C_{1-8}$ acyloxy, a ring B, halogen,  $C_{1-8}$ alkylthio or arylthio or together =0 or =NH, and
  - and  $R_1$  and  $R_3$  each represent independently halogen,  $C_{1-8}$ alkoxy,  $C_{1-8}$ alkyl,  $C_{1-8}$ halogalkoxy, aryloxy, aryl $C_{1-8}$ alkoxy,  $C_{2-8}$ alkynyloxy,  $C_{2-8}$ alkenyloxy.
- A compound according to claim 4, wherein Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> additionally may each represent independently arylC<sub>1</sub>. 8alkoxy, C<sub>2-8</sub>alkenyloxy, or C<sub>2-8</sub>alkynyloxy,
  - B is especially pyrimidinyl, particularly 4,6-dimethoxy-2-pyrimidyl,
  - A is especially phenyl or pyridyl substituted as defined above,
  - X and Y are preferably hydrogen, halogen, cyano, hydroxy, alkoxy or together =O, especially hydrogen, hydroxy or together =O.
- 6. A compound according to claim 1 wherein X and Y are together =0.
- 7. The compound sodium 3,6-dichloro-2-[(4,6-dimethoxypyrimidin-2-yl) carbonyl]benzoate according to claim 1.
- 30 8. A herbicidal composition comprising an herbicidally effective amount of a compound of formula (I) according to Claims 1-7.
  - 9. A method for combatting weeds which comprises applying thereto or to a locus thereof an herbicidally effective amount of a compound of formula (I) according to Claims 1-7.
  - 10. A process for preparing a compound of formula (I) according to Claim 1 comprising
    - a) when X and R combine to form a bridging group as defined in claim 1 and Y is hydrogen, cyano, arylthio, arylsulfinyl or arylsulfonyl, reacting a compound of formula II

wherein ring A,  $Y_1$ ,  $Y_2$  and  $Y_3$  are as defined in claim 1, Y' represents hydrogen, cyano, arylthio, arylsulfinyl or arylsulfonyl and  $Z_1$  represents oxygen, sulfur or  $NR_2$  wherein  $R_2$  is as defined in claim 1 with a compound of formula III

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### EP 0 461 079 B1

 $R_{21} = \begin{pmatrix} \omega_1 & R_1 \\ B & \omega_2 \\ \omega_2 & \omega_3 \end{pmatrix}$  (III)

wherein W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub> and R<sub>1</sub> are as defined in claim 1 and R<sub>21</sub> represents methylsulfonyl or halogen to obtain the corresponding compound of formula lp

- b) treating a compound of formula lp wherein Y' represents cyano or arylsulfonyl and  $Z_1$  represents oxygen and the other symbols are as defined in claim 1;
  - (i) by hydrolysis to give a corresponding compound of formula I wherein R and X form a bridge and Y is hydroxy or a compound of formula I wherein X and Y together form =O;
  - (ii) with an amino to give a corresponding compound of formula I wherein R is an optionally substituted carbamoyl group and X and Y together form =O;
  - (iii) with a group

## MOR<sub>22</sub>

wherein M is an alkali metal and  $R_{22}$  is hydrogen or  $C_{1-8}$ alkyl, to give a corresponding compound wherein R and X form a bridge and Y is hydroxy or  $C_{1-8}$ alkoxy;

- c) hydrolyzing a compound of formula Ip wherein Y' represents hydrogen, Z<sub>1</sub> represents oxygen and the other symbols are as defined in claim 1 to give a compound of formula I wherein R is a carboxyl group optionally in salt form, X is hydrogen and Y is hydroxy;
- d) ring opening a compound of formula Ip wherein Y' represents hydroxy,  $Z_1$  represents oxygen and the other symbols are as defined in claim 1 to give a compound of formula I wherein R is a carboxyl group optionally in salt form and X and Y together are =0;
- e) esterifying a compound of formula I wherein R is a carboxyl group optionally in salt form and X and Y are =O and the other symbols are as defined in claim 1 to give the corresponding compound wherein R is a carboxyl group in ester form;
- f) halogenating a compound of formula Ip wherein Y' represents hydroxy, Z<sub>1</sub> is as defined in part a) and the
  other symbols are as defined in claim 1 to give a compound of formula I wherein X and R together form a bridging group and Y' is halogen;
- g) reacting a compound of formula lp wherein  $Z_1$  is oxygen, Y' is halogen and the other symbols are as defined in claim 1 with a group  $R_2NH_2$  and a group  $HOR_{23}$  wherein  $R_{23}$  represents  $C_{1-8}$ alkyl,  $C_{2-8}$ acyl or aryl and  $R_2$  is as defined in claim 1 to give the corresponding compound wherein  $Z_1$  is  $NR_2$  and Y' is  $C_{1-8}$ alkoxy, aryloxy or  $C_{2-8}$ acyloxy;
  - h) oxidizing a compound of formula Ip wherein Y' represents hydrogen, Z1 is as defined in part a) and the other

symbols are as defined in claim 1 to give the corresponding compound wherein Y' represents hydroxy;

i) reacting a compound of formula IV

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$$Y_1$$
 $A$ 
 $R_{24}$ 
 $Y_2$ 
 $Y_3$ 
(IV)

with a compound of formula V

$$\bigvee_{\mathsf{W}_{4}} \underbrace{\mathsf{B}}_{\mathsf{W}_{3}}^{\mathsf{R}_{1}} \mathsf{W}_{2} \tag{V}$$

to produce a compound of formula lq

wherein ring A, R, R<sub>1</sub>, W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub>, Y<sub>1</sub>, Y<sub>2</sub> and Y<sub>3</sub> are as defined in claim 1 and X" and Y" are hydrogen and R<sub>24</sub> is  $C_{1-8}$ alkyl,

j) mono- or di-halogenating a compound of formula lq wherein X" and Y" are hydrogen and the other symbols are as defined in part i) to produce the corresponding compound of formula lq wherein one or both of X" and Y" are halogen:

k) oxidizing a compound of formula lq wherein X" and Y" are both hydrogen or X" is halogen and Y" is hydrogen and the other symbols are as defined in claim 1 to produce the corresponding compound wherein X" and Y" together represent =O or one represents hydrogen and the other represents hydroxy;

 alkylating a compound of formula lq wherein X" represents hydrogen and Y" represents hydrogen and the other symbols are as defined in claim 1 to produce the corresponding compound wherein X" represents C<sub>1-8</sub>alkyl and Y", represents hydrogen;

m) introducing a  $C_{1-8}$ alkoxy or  $C_{1-8}$ alkythio group into a compound of formula lq wherein X" represents halogen, Y" represents hydrogen and the other symbols are as defined in claim 1 to produce the corresponding compound wherein X" represents  $C_{1-8}$ alkoxy or  $C_{1-8}$ alkylthio and Y" represents hydrogen;

n) acylating a compound of formula lq wherein X" represents hydroxy, Y represents hydrogen and the other symbols are as defined in claim 1 to produce the corresponding compound wherein X" represents acyloxy and Y" represents hydrogen;

o) reacting a compound of formula lp wherein  $Z_1$  is oxygen, Y' is hydrogen and the other symbols are as defined in claim 1 with a group  $R_7NH_2$  wherein  $R_7$  is (a) hydrogen, halogen; (b)  $C_{1.24}$  alkyl,  $C_{2.8}$  alkenyl,  $C_{2.8}$  alkenyloxy,  $C_{1.8}$  alkoxy,  $C_{1.8}$  alkoxy,  $C_{1.8}$  alkoxy,  $C_{2.8}$  alkenyloxy,  $C_{2.8}$  alkenyloxy,  $C_{2.8}$  alkynylthio, each of which may in turn be substituted by 1 to 6 halogen atoms; (c)  $C_{3.6}$  cycloalkyl,  $C_{3.6}$  cycloalkyl $C_{1.8}$  alkyl, heterocyclo $C_{1.8}$  alkoxy, aryloxy, aryl $C_{1.8}$  alkoxy, or

 $arylC_{1-8}$ alkylthio, each of which is unsubstituted or may be substituted by 1 to 3 substituents selected from (i) halogen; (ii)  $C_{1-8}$ alkyl,  $C_{1-8}$ alkoxy,  $C_{1-8}$ haloalkoxy,  $C_{1-8}$ haloalkyl,  $C_{1-8}$ alkylsulfonylmethyl; and (iii) nitro, cyano, acyl, amino; (d) amino, amido, aminosulfonyl, cyano, nitro, or -  $(CHR_4)_n$ "- $C(O)Y_4$ ',

wherein Y<sub>4</sub>' is hydrogen, C<sub>1-8</sub>alkyl, C<sub>1-8</sub> alkoxy or hydroxy and n''' is 0, 1, 2 or 3, R<sub>4</sub>' is as defined for Y<sub>1</sub>; to give a compound of formula I wherein R is monosubstituted carbamoyl, X is hydrogen and Y is hydroxy;

p) sulfonylating, carbamoylating, acylating or carbalkoxylating a compound of formula lp wherein  $Z_1$  is oxygen, Y' is hydroxy and the other symbols are as defined in claim 1 to produce the corresponding compound of formula I wherein R and X form a -C(O)-O- bridge and Y represents sulfonyloxy, carbamoyloxy,  $C_{2-8}$  acyloxy or  $C_{1.8}$ alkoxycarbonyloxy;

q) reacting a compound of formula Ip wherein  $Z_1$  is oxygen, Y' is halogen and the other symbols are as defined in claim 1 with a group  $R_7R_8NH$  wherein  $R_7$  is as defined in part o) and  $R_8$  is as defined for  $R_7$  to give a compound of formula I wherein R is disubstituted carbamoyl, and X and Z together represent =O;

and recovering any compound wherein R is a carboxyl or thiocarboxyl group in free form or in ester form and any compound wherein R is carboxyl in free form or in salt form.

#### 20 Patentansprüche

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#### Verbindungen der Formel I

worin das Ringsystem A ausgewählt ist aus

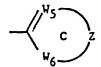
- a) Phenyl oder Naphthyl;
- b) Pyridyl, das an seiner Seite (b) oder (c) mit Benzol verschmolzen sein kann,
- c) Pyridyl-N-oxid oder Pyrazinyl-N-oxid,
- d) Pyrimidinyl,
- e) Pyrazinyl,
- f) 3- oder 4-Cinnolinyl oder 2-Chinoxalinyl, oder
- g) einem fünfgliedrigen heteroaromatischen Ring, der Sauerstoff Schwefel oder Stichstoff als Heteroatome enthält und der mit einem Benzolring verschmolzen sein kann oder als weiteres Heteroatom Stickstoff enthalten kann.

steht für Cyano, Formyl, CX<sub>1</sub>X<sub>2</sub>X<sub>3</sub>, -C(O)R", worin R" C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1-8</sub>-Halogenalkyl, C<sub>1</sub>-C<sub>8</sub>-AlkoxyC<sub>1</sub>-C<sub>8</sub>-alkyl, C<sub>2</sub>-C<sub>8</sub>-Alkenyl, C<sub>2</sub>-C<sub>8</sub>-Alkinyl, Aryl oder Aryl-C<sub>1</sub>-C<sub>8</sub>-alkyl ist, eine Carboxylgruppe, die in Form der freien Säure oder eines Esters oder Salzes hiervon vorliegen kann, eine Thiocarboxylgruppe, die in Form der freien Säure oder in Form eines Esters vorliegen kann, eine Carbamoylgruppe oder eine Gruppe -CONR<sub>7</sub>R<sub>8</sub>, Hydroxy-C<sub>1</sub>-C<sub>8</sub>-alkyl, Hydroxybenzyl, -CH=NOH, -CH=NO-C<sub>1</sub>-C<sub>8</sub>-Alkyl oder einen Ring C

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Y und X

### EP 0 461 079 B1



Y<sub>1</sub>, Y<sub>2</sub> und Y<sub>3</sub> 10 an Kohlenstoffatome gebunden sind und unabhängig voneinander stehen für Wasserstoff. Halogen, Hydroxy, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>2</sub>-C<sub>8</sub>-Alkenyl, C<sub>2</sub>-C<sub>8</sub>-Alkinyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>2</sub>-C<sub>8</sub>-Alkenyloxy, C<sub>2</sub>-C<sub>8</sub>-Alkinyloxy, C<sub>1</sub>-C<sub>8</sub>-Alkylsulfonyloxy, Di-( $C_1$ - $C_8$ -alkyl)-sulfamoyloxy,  $C_1$ - $C_8$ -Alkylsulfonyl,  $C_1$ - $C_8$ -Alkylsulfinyl, Di-( $C_1$ - $C_8$ -alkyl)-carbamoyloxy,  $C_1$ - $C_8$ -Alkylthio,  $C_2$ - $C_8$ -15 Alkenylthio oder C2-C8-Alkinylthio, wobei jede dieser Gruppen wiederum substituiert sein kann durch 1 bis 6 Halogenatome, Di-(C1-C8-alkoxy)methyl, konjugiertes  $C_1$ - $C_8$ -Alkoxy, Hydroxy,  $C_1$ - $C_8$ -Alkyl,  $C_2$ - $C_8$ -Aryl,  $C_2$ - $C_8\text{-}Acyloxy, \ \mathsf{Tri-}(C_1\text{-}C_8\text{-}alkyl)\text{-}silyloxy, \ \mathsf{Tri-}(C_1\text{-}C_8\text{-}alkyl)\text{-}silyl, \ Cyano, \ \mathsf{Nitro},$ Amino, Aryl, Aryl-C1-C8-alkyl, Aryloxy, ArylC1-C8-alkoxy, Arylsulfonyl, 20 Arylsulfinyl, Arylthio oder Aryl-C1-C8-alkylthio, wobei diese Gruppen jeweils durch ein bis drei Substituenten substituiert sein können, die ausgewählt sind aus Halogen, C1-C8-Alkyl, C1-C8-Halogenalkyl, C1-C8-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Halogenalkoxy, Nitro, Cyano, C<sub>1</sub>-C<sub>8</sub>-Alkylthio, C<sub>2</sub>-C<sub>8</sub>-Acyl, Amino oder eine Gruppe -C(O)-R', worin R' Wasserstoff, C1-C8-Alkyl oder 25 C<sub>1</sub>-C<sub>8</sub>-Alkoxy ist, oder zusammengenommen an benachbarten Kohlenstoffatomen eine Brücke Y<sub>1</sub> und R der Formel -C(S)-O-, -C(O)-O-E-oder -C(O)-N(R2)-E- bilden, worin E eine direkte Bindung oder eine ein- bis dreigliedrige Verknüpfungsgruppe ist, deren Elemente ausgewählt sind aus Methylen, -N(R2)- und Sauerstoff, 30 oder Y<sub>1</sub> und Y<sub>2</sub> zusammengenommen an benachbarten Kohlenstoffatomen eine drei- bis fünfgliedrige Brücke bilden, die Elemente umfaßt, welche ausgewählt sind aus Methylen. -CH=, -C(R4)=, -NH-, Sauerstoff und -S(O)n-, jede der Gruppen W1, W2, W3, W4 und W5unabhängig CH, CR3 oder Stickstoff ist, 35 W<sub>6</sub> für NH, Sauerstoff, Schwefel, -CR4=, -CH= oder -C(O)- steht, Z eine zwei- oder dreigliedrige Brücke ist, welche Elemente umfaßt, die ausgewählt sind aus Methylen, -CH=, -C(R4)=, -C(O)-, -NH-, -N=, Sauerstoff und  $-S(O)_n$ -, R<sub>1</sub> und R<sub>3</sub> jeweils unabhängig stehen für Wasserstoff, Halogen, C1-C8-Alkyl, C2-C8-40 Alkenyl, C<sub>2</sub>-C<sub>8</sub>-Alkinyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>2</sub>-C<sub>8</sub>-Alkenyloxy, C<sub>2</sub>-C<sub>8</sub>-Alkinyloxy, C<sub>1</sub>-C<sub>8</sub>-Alkylthio, C<sub>2</sub>-C<sub>8</sub>-Alkenylthio oder C<sub>2</sub>-C<sub>8</sub>-Alkinylthio, wobei jeder dieser Reste wiederum durch 1 bis 6 Halogenatome substituiert sein kann, C<sub>3</sub>-C<sub>6</sub>-Cycloalkyl, fünf- oder sechsgliedriges heterocyclisches C<sub>1</sub>-C<sub>8</sub>-Alkoxy, Aryloxy, Aryl-C<sub>1</sub>-C<sub>8</sub>-alkoxy oder Aryl-C<sub>1</sub>-C<sub>8</sub>-alkylthio, wovon 45 jeder dieser Reste durch ein bis drei Substituenten substituiert sein kann, die ausgewählt sind aus Halogen. C1-C8-Alkyl, C1-C8-Halogenalkyl, C1-C8-Alkoxy, C1-C8-Halogenalkoxy, Nitro, Cyano, C1-C8-Alkytthio, C2-C8-Acyl oder Amino, Aminoxy, Iminoxy, Amido, C1-C8-Alkylsulfonylmethyl, Cyano, Nitro oder -C(O)-Y<sub>4</sub>, worin Y Wasserstoff, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Alk-50 oxy, Hydroxy oder Phenyl ist,  $R_2$ für Wasserstoff, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Halogenalkyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxyalkyl, Aryl oder Aryl-C1-C8-alkyl steht, der Definition des Restes Y1 entspricht, jedoch nicht Wasserstoffbedeu-R<sub>4</sub>

jeweils unabhängig stehen für Wasserstoff, Hydroxy, Halogen, Cyano, C1-

 $C_8$ -Alkyl,  $C_1$ - $C_8$ -Alkoxy,  $C_1$ - $C_8$ -Alkoxycarbonyl,  $C_1$ - $C_8$ -Alkoxycarbonyloxy, Hydroxy- $C_1$ - $C_8$ alkyl,  $C_1$ - $C_8$ -Halogenalkyl,  $C_2$ - $C_8$ -Acyl,  $C_2$ - $C_8$ -Acyloxy, Carbamoyl, Carbamoyloxy,  $C_1$ - $C_8$ -Alkylthio,  $C_1$ - $C_8$ -Alkylsulfinyl,  $C_1$ - $C_8$ -Alkylsulfonyloxy, Aryl, Aryloxy, Aryl-S(O)<sub>D</sub>, Aryl-

ten kann.

sulfonyloxy, wovon jeder dieser Reste wiederum durch ein bis drei Substituenten substituiert sein kann, die ausgewählt sind aus Halogen, C1-C8-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Halogenalkyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Halogenalkoxy, Nitro, Cyano, C1-C8-Alkylthio oder C2-C8-Aryl, oder Amino oder zusammengenommen stehen für =O, =S, =NH, =NOR<sub>12</sub> oder =CR<sub>13</sub>R<sub>14</sub> oder 5 zusammen eine Brücke der Formeln -C(O)-O-, -C(O)-S- oder -C(O)-NR2-X und R bilden, worin das Carbonyl an das Ringsystem A gebunden ist. für 0, 1 oder 2 steht.  $\begin{array}{l} p \\ X_1, \ X_2 \ und \ X_3 \end{array}$ unabhängig Wasserstoff, Hydroxy, C1-C8-Alkoxy, C1-C8-Alkylthio, Hydroxy-C<sub>1</sub>-C<sub>8</sub>-alkyl oder Hydroxybenzyl sind, wobei wenigstens einer 10 der Substituenten X<sub>1</sub>, X<sub>2</sub> und X<sub>3</sub> etwas anderes als Wasserstoffbedeutet, für Wasserstoff steht und X1 und X2 zusammen eine viergliedrige oder  $X_3$ fünfgliedrige Brücke aus Elementen bilden, die ausgewählt sind aus -O(CH2)n, -O-, -OC(O)(CH2)mO- und -S(CH2)n·S-, 15 R<sub>7</sub> und R<sub>8</sub> jeweils unabhängig stehen für (a) Wasserstoff oder Halogen, (b) C<sub>1</sub>-C<sub>24</sub>-Alkyl, C2-C8-Alkenyl, C2-C8-Alkinyl, C1-C8-Alkoxy, C1-C8-Alkoxy-C1-C8alkoxy, C2-C8-Alkenyloxy, C2-C8-Alkinyloxy, C1-C8-Alkylthio, C2-C8-Alkenylthio oder C2-C8-Alkinylthio, wobei jeder dieser Reste wiederum durch 1 bis 6 Halogenatome substituiert sein kann, (c) C<sub>3</sub>-C<sub>6</sub>-Cycloalkyl, C<sub>3</sub>-C<sub>6</sub>-20 Cycloalkyl-C<sub>1</sub>-C<sub>8</sub>-alkyl, Heterocyclyl, Heterocyclo-C<sub>1</sub>-C<sub>8</sub>-alkyl, Heterocyclo-C<sub>1</sub>-C<sub>8</sub>-alkoxy, Aryloxy, Aryl-C<sub>1</sub>-C<sub>8</sub>-alkoxy oder Aryl-C<sub>1</sub>-C<sub>8</sub>-alkylthio, wobei jeder dieser Reste unsubstituiert oder durch ein bis drei Substituenten substituiert sein kann, die ausgewählt sind aus (i) Halogen, (ii) C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Halogenalkoxy, C<sub>1</sub>-C<sub>8</sub>-Halogenalkyl, C<sub>1</sub>-C<sub>8</sub>-25 Alkylthio, C<sub>1</sub>-C<sub>8</sub>-Alkylsulfonyl oder C<sub>1</sub>-C<sub>8</sub>-Alkylsulfonylmethyl und (iii) Nitro, Cyano, Acyl oder Amino oder (d) Amino, Amido. Aminosulfonyl, Cyano, Nitro oder -(CHR<sub>4</sub>')<sub>n'''</sub>-C(O)Y<sub>4</sub>', worin Y<sub>4</sub>' Wasserstoff, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C1-C8-Alkoxy oder Hydroxy ist und n'" für 0, 1, 2 oder 3 steht und R4' die Definition von Y1 hat, 30 R<sub>12</sub> Wasserstoff oder C1-C8-Alkyl bedeutet. R<sub>13</sub> und R<sub>14</sub> unabhängig Wasserstoff, C1-C8-Alkyl oder Halogen sind. für 1 oder 2 steht, m für 0, 1 oder 2 steht und n

mit der Maßgabe, daß, falls R Carboxyl in freier Esterform oder Salzform ist und X sowie Y zusammen für =O stehen, einer der Ringe A und B dann ein Heteroatom enthält.

2. Verbindung der Formel 1 nach Ansprich 1, worin A für Pyridyl, Chinoly, Pyridyl-N-oxid, Pyrimidinyl, Pyrazinyl, Thienyl oder Furyl steht.

für 2 oder 3 steht.

3. Verbindung der Formel I nach Anspruch 1, worin

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'n

45	das	Ringsstem A ausgewählt ist aus Phenyl, Pyridyl oder Pyridyl-N-oxid,
	R	eine Carboxylgruppe, die in Form der freien Säure oder in Form eines Esters oder Salzes
		hiervon vorliegen kann, eine Thiocarboxylgruppe, die in Form der freien Säure oder in Form eines Esters hiervon vorliegen kann, eine Carbamoylgruppe oder eine Gruppe der Formel -
		CONR <sub>7</sub> R <sub>8</sub> ist,
50	$Y_1$ , $Y_2$ und $Y_3$	an Kohlenstoffatome gebunden sind und unabhängig voneinander Wasserstoff, Halogen, C1-
		C <sub>8</sub> -Alkyl oder C <sub>1</sub> -C <sub>8</sub> -Alkoxy bededeuten.
	W <sub>1</sub> , W <sub>2</sub> , W <sub>3</sub> und W <sub>4</sub>	jeweils unabhängig CH, CR <sub>3</sub> oder Stickstoff sind,
	R <sub>1</sub> und R <sub>3</sub>	jeweils unabhängig Wasserstoff, Halogen, C <sub>1</sub> -C <sub>8</sub> -Alkyl, C <sub>1</sub> -C <sub>8</sub> -Alkoxy, Aryloxy oder Aryl-C <sub>1</sub> -C <sub>8</sub> -alkoxy darstellen.
	V . mad V	•
55	X und Y	jeweils unabhängig Wasserstoff, Hydroxy, Cyano, C <sub>1</sub> -C <sub>8</sub> -Alkoxy oder C <sub>2</sub> -C <sub>8</sub> -Acyloxy sind oder zusammen für =O stehen, oder
	X und R	zusammen eine Brücke der Formeln -C(O)-O- oder -C(O)NR <sub>2</sub> - bilden, worin die Carbonyl- gruppe an das Ringsystem A gebunden ist.

Verbindung der Formel I nach Anspruch 1, worin

das Ringsystem A Phenyl, Pyridyl oder Thienyl bedeutet,

Ring B Pyrimidinyl oder Triazinyl ist, der

steht für einen Ring C, insbesondere Oxazol, Oxazolon, Oxazolidin oder Oxazolidinon, Carboxyl R in Form der freien Säure oder in Form eines Esters oder Salzes hiervon, -CONR7R8 oder Cyano

oder R zusammen mit X für -C(O)-O- oder -C(O)NR2-,

jeweils unabhängig Wasserstoff, Halogen, C1-C8-Alkyl, C1-C8-Alkoxy, C1-C8-Alkylthio oder  $Y_1$ ,  $Y_2$  und  $Y_3$ 

Arylthio sind.

X und Y jeweils unabhängig Halogen, Hydroxy, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Acyloxy, einen Ring B, Halogen, C<sub>1</sub>-

C<sub>8</sub>-Alkylthio oder Arylthio bedeuten oder zusammen für, =O oder =NH stehen, und

R<sub>1</sub> und R<sub>3</sub> jeweils unabhängig Halogen, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Halogenalkoxy, Aryloxy, Aryl-C<sub>1</sub>-

C<sub>8</sub>-alkoxy, C<sub>2</sub>-C<sub>8</sub>-Alkinyloxy oder C<sub>2</sub>-C<sub>8</sub>-Alkenyloxy bedeuten.

5. Verbindung nach Anspruch 4, worin

Y<sub>1</sub>, Y<sub>2</sub> und Y<sub>3</sub> zusätzlich jeweils unabhängig Aryl-C<sub>1</sub>-C<sub>8</sub>-alkoxy, C<sub>2</sub>-C<sub>8</sub>-Alkenyloxy oder C<sub>2</sub>-C<sub>8</sub>-Alkinyloxy sein

der Ring B insbsondere Pyrimidinyl, vor allem 4,6-Dimethoxy-2-pyrimidyl ist,

der Ring A insbesondere Phenyl oder Pyridyl mit der oben definierten Substitution bedeutet, und

X und Y vorzugsweise Wasserstoff, Halogen, Cyano, Hydroxy oder Alkoxy sind oder zusammen für =O

stehen, und insbesondere Wasserstoff oder Hydroxy sind oder zusammen für =O stehen.

Verbindung nach Anspruch 1, worin X und Y zusammen für =O stehen.

Verbindung nach Anspruch 1, nämlich Natrium-3,6-dichlor-2-[(4,6-dimethoxypyrimidin-2-yl)carbonyllbenzoat.

Herbizide Zusammensetzung aus einer herbizid wirksamen Menge einer Verbindung der Formel I nach Anspruch

1 bis 7.

Verfahren zur Bekämpfung von Unkräutern, dadurch gekennzeichnet, daß solche Unkräuter oder solche Unkräuter enthaltende Stellen mit einer herbizid wirksamen Menge einer Verbindung der Formel I nach Anspruch 1 bis 7 behandelt werden.

10. Verfahren zur Herstellung einer Verbindung der Formel I gemaß Definition von Anspruch 1, gekennzeichnet durch

> a) falls X und R zusammen eine Brückengruppe gemäß obiger Definition bilden und X Wasserstoff, Cyano, Arylthio, Arylsulfinyl oder Arylsulfonyl ist, Umsetzung einer Verbindung der Formel II

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worin der Ring A, Y1, Y2 und Y3 wie in Anspruch 1 definiert sind, Y' Wasserstoff, Cyano, Arylthio, Arylsulfinyl oder Arylsulfonyl ist und Z<sub>1</sub> Sauerstoff, Schwefel oder NR<sub>2</sub> bedeutet, wobei R<sub>2</sub> wie in Anspruch 1 definiert ist, mit einer Verbindung der Formel III

$$R_{21} = \begin{pmatrix} \omega_1 & R_1 \\ 8 & \omega_2 \\ \omega_2 = \omega_3 \end{pmatrix}$$
 (III)

worin  $W_1$ ,  $W_2$ ,  $W_3$ ,  $W_4$  und  $R_1$  wie in Anspruch 1 definiert sind und  $R_{21}$  Methylsulfonyl oder Halogen bedeutet unter Bildung der entsprechenden Verbindung der Formel Ip

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- b) Behandlung einer Verbindung der Formel Ip, worin Y' Cyano oder Arylsulfonyl ist und Z<sub>1</sub> Sauerstoff bedeutet und die anderen Symbole wie in Anspruch 1 definiert sind, durch
  - (i) Hydrolyse unter Bildung einer entsprechenden Verbindung der Formel I, worin R und X eine Brücke bilden und Y Hydroxy ist oder eine Verbindung der Formel I, worin X und Y zusmmen für =O stehen,
  - (ii) Umsetzung mit einem Amin unter Bildung einer entsprechenden Verbindung der Formel I, worin R eine gegebenenfalls substituierte Carbamoylgruppe ist und X und Y zusammen für =O stehen, oder
  - (iii) Umsetzung mit einer Gruppe der Formel

#### MOR<sub>22</sub>

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worin M ein Alkalimetall ist und  $R_{22}$  für Wasserstoff oder  $C_1$ - $C_8$ -Alkyl steht, unter Bildung einer entsprechenden Verbindung, worin R und X eine Brücke bilden und Y Hydroxy oder  $C_1$ - $C_8$ -Alkoxy ist,

- c) Hydrolyse einer Verbindung der Formel Ip, worin Y' Hydroxy ist und  $Z_1$  Sauerstoff bedeutet und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung einer Verbindung der Formel I, worin R eine Carboxylgruppe ist, die gegebenenfalls in Salzform vorliegt, X für Wasserstoff steht und Y Hydroxy ist,
- d) Ringöffnung einer Verbindung der Formel Ip, worin Y' Wasserstoff ist und  $Z_1$  Sauerstoff bedeutet und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung einer Verbindung der Formel I, worin R eine Carboxylgruppe ist, die gegebenenfalls in Salzform vorliegt, und X und Y zusammen für =O stehen,
- e) Veresterung einer Verbindung der Formel I, worin X eine Carboxylgruppe ist, die gegebenenfalls in Salzform vorliegt, X und Y für =O stehen und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin R eine Carboxylgruppe in Esterform ist.
- f) Halogenierung einer Verbindung der Formel Ip, worin Y' Hydroxy ist,  $Z_1$  wie im Teil a) definiert ist und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung einer Verbindung der Formel I, worin X und R zusammen eine Brücke bilden und Y' Halogen ist,
- g) Umsetzung einer Verbindung der Formel Ip, worin  $Z_1$  Sauerstoff ist, Y' Halogen bedeutet und die anderen Symbole wie in Anspruch 1 definiert sind mit einer Gruppe  $R_2NH_2$  oder einer Gruppe  $HOR_{23}$ , worin  $R^{23}$   $C_1$ - $C_8$ -Alkyl,  $C_2$ - $C_8$ -Acyl oder Aryl bedeutet und  $R_2$  wie in Anspruch 1 definiert ist, unter Bildung der entsprechenden Verbindung, worin  $Z_1$  für  $NR_2$  steht und Y'  $C_1$ - $C_8$ -Alkoxy, Aryloxy oder  $C_2$ - $C_8$ -Acyloxy ist.
- h) Oxidation einer Verbindung der Formel lp, worin Y' Wasserstoff ist,  $Z_1$  wie in Teil a) definiert ist und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin Y' Hydroxy bedeutet,
- i) Umsetzung einer Verbindung der Formel IV

$$Y_1$$
 $A$ 
 $R_{24}$ 
 $Y_2$ 
 $Y_3$ 
(IV)

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mit einer Verbindung der Formel V

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unter Bildung einer Verbindung der Formel Iq

worin A, R, R<sub>1</sub>, W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub>, Y<sub>1</sub>, Y<sub>2</sub> und Y<sub>3</sub> wie in Anspruch 1 definiert sind X" und Y" Wasserstoff bedeuten und R<sub>24</sub> für C<sub>1</sub>-C<sub>8</sub>-Alkyl steht,

j) Mono- oder Dihalogenierung einer Verbindung der Formel Iq, worin X" und Y" Wasserstoff sind und die anderen Symbole wie in Teil i) definiert sind, unter Bildung der entsprechenden Verbindung der Formel Iq, worin einer oder beide der Substituenten X" und Y" Halogen sind,

k) Oxidation einer Verbindung der Formel Iq, worin X" und Y" beide Wasserstoff sind oder X" Halogen ist und Y" Wasserstoff bedeutet, und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin X" und Y" zusammen für =O stehen oder einer dieser Reste Wasserstoff ist und der andere Hydroxy bedeutet,

I) Alkylierung einer Verbindung der Formel Iq, worin X" Wasserstoff ist und Y" Wasserstoff bedeutet, und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin X" C<sub>1</sub>-C<sub>8</sub>-Alkyl ist und Y" Wasserstoff darstellt,

m) Einführung einer  $C_1$ - $C_8$ -Alkoxygruppe oder  $C_1$ - $C_8$ -Alkylthiogruppe in eine Verbindung der Formel Iq, worin X" Halogen ist und Y" Wasserstoff bedeutet, und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin X"  $C_1$ - $C_8$ -Alkoxy oder  $C_1$ - $C_8$ -Alkylthio ist und Y" für Wasserstoff steht.

- n) Acylierung einer Verbindung der Formel Iq, worin X" Hydroxy ist und Y" Wasserstoff darstellt, und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung, worin X" Acyloxy ist und Y" Wasserstoff bedeutet,
- o) Umsetzung einer Verbindung der Formel Ip, worin Z<sub>1</sub> Sauerstoff ist und Y' für Wasserstoff steht, und die anderen Symbole wie in Anspruch 1 definiert sind, mit einer Gruppe der Formel R<sub>7</sub>NH<sub>2</sub>, worin R<sub>7</sub> steht für (a) Wasserstoff oder Halogen, (b) C<sub>1</sub>-C<sub>24</sub>-Alkyl, C<sub>2</sub>-C<sub>8</sub>-Alkenyl, C<sub>2</sub>-C<sub>8</sub>-Alkinyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Alkoxy-C<sub>1</sub>-C<sub>8</sub>-alkoxy, C<sub>2</sub>-C<sub>8</sub>-Alkinyloxy, C<sub>1</sub>-C<sub>8</sub>-Alkylthio, C<sub>2</sub>-C<sub>8</sub>-Alkinylthio oder C<sub>2</sub>-C<sub>8</sub>-Alkinylthio, wobei jeder dieser Reste wiederum durch 1 bis 6 Halogenatome substituiert sein kann, (c) C<sub>3</sub>-C<sub>6</sub>-Cycloalkyl, C<sub>3</sub>-C<sub>6</sub>-Cycloalkyl-C<sub>1</sub>-C<sub>8</sub>-alkyl, Heterocyclo-C<sub>1</sub>-C<sub>8</sub>-alkyl, Heterocyclo-C<sub>1</sub>-C<sub>8</sub>-alkoxy, Aryloxy, Aryl-C<sub>1</sub>-C<sub>8</sub>-alkoxy oder Aryl-C<sub>1</sub>-C<sub>8</sub>-alkylthio, wobei jeder dieser Reste unsubstituiert oder durch ein bis drei Substituenten substituiert sein kann, die ausgewählt sind aus (i) Halogen, (ii) C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy, C<sub>1</sub>-C<sub>8</sub>-Halogenalkoxy, C<sub>1</sub>-C<sub>8</sub>-Alkylthio, C<sub>1</sub>-C<sub>8</sub>-Alkylsulfonyl oder C<sub>1</sub>-C<sub>8</sub>-Alkylsulfonylmethyl und (iii) Nitro, Cyano, Acyl oder Amino oder (d) Amino, Amido, Aminosulfonyl, Cyano, Nitro oder -(CHR<sub>4</sub>)<sub>n</sub>--C(O)Y<sub>4</sub>', worin Y<sub>4</sub>' Wasserstoff, C<sub>1</sub>-C<sub>8</sub>-Alkyl, C<sub>1</sub>-C<sub>8</sub>-Alkoxy oder Hydroxy ist und n''' für 0, 1, 2 oder 3 steht und R<sub>4</sub>' die Definition von Y<sub>1</sub> hat unter Bildung einer Verbindung der Formel I, worin R für monosubstituiertes Carbamoyl steht, X Wasserstoff ist und Y Hydroxy darsteilt,
- p) Sulfonylierung, Carbamoylierung, Acylierung oder Carbalkoxylierung einer Verbindung der Formel Ip, worin  $Z_1$  Sauerstoff ist und Y' Hydroxy bedeutet, und die anderen Symbole wie in Anspruch 1 definiert sind, unter Bildung der entsprechenden Verbindung der Formel I, worin R und X die Brücke -C(O)-O bilden und Y Sulfonyloxy, Carbamoyloxy,  $C_2$ - $C_8$ -Acyloxy oder  $C_1$ - $C_8$ -Alkoxycarbonyloxy sind,
- q) Umsetzung einer Verbindung der Formel Ip, worin Z<sub>1</sub> Sauerstoff ist und Y' für Halogen steht, und die anderen Symbole wie in Anspruch 1 definiert sind, mit einer Gruppe der Formel R<sub>7</sub>R<sub>8</sub>NH, worin R<sub>7</sub> wie in Teil o) definiert ist und R<sub>8</sub> wie für den Rest R<sub>7</sub> definiert ist, unter Bildung einer Verbindung der Formel I, worin R disub-

stituiertes Carbamoyl bedeutet und X und Y zusammen für =O stehen,

und Gewinnung irgendeiner Verbindung, worin R eine Carboxylgruppe oder Thiocarboxylgruppe in freier Form oder in Esterform ist, und irgendeiner Verbindung, worin R Carboxyl in freier Form oder in Salzform darstellt.

#### Revendications

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### 1. Un composé de formule l

dans laquelle

le cycle A est choisi parmi les restes

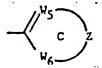
a) phényle ou naphtyle,

- b) pyridyle qui peut être condensé par son côté (b) ou (c) au benzène,
- c) pyridyl-N-oxyde ou pyrazinyl-N-oxyde,
- d) pyrimidinyle,
- e) pyrazinyle,
- f) 3- ou 4-cinnolynyle ou 2-quinoxalinyle, et
- g) hétérocyclique à 5 chaînons comprenant de l'oxygène, du soufre ou de l'azote comme hétéroatome, ledit reste pouvant être condensé à un cycle benzénique ou pouvant comprendre de l'azote comme hétéroatome supplémentaire;

R

signifie un groupe cyano, formyle,  $CX_1X_2X_3$ , -C(O)R" où R" signifie un groupe alkyle en  $C_1$ - $C_8$ , haloalkyle en  $C_1$ - $C_8$ , (alcoxy en  $C_1$ - $C_8$ )alkyle en  $C_1$ - $C_8$ , alcényle en  $C_2$ - $C_8$ , alcynyle en  $C_2$ - $C_8$ , aryle ou aryl-(alkyle en  $C_1$ - $C_8$ ); un groupe carboxy qui peut se présenter sous forme d'acide libre ou sous la forme d'un ester ou d'un sel, un groupe thiocarboxy qui peut se présenter sous forme d'acide libre ou sous la forme d'un ester, un groupe carbamoyle, ou un groupe  $-CONR_7R_8$ , hydroxyalkyle en  $C_1$ - $C_8$ , hydroxybenzyle, -CH=NOH,  $-CH=NO(alkyle en <math>C_1$ - $C_8$ ) ou un cycle C

(I)



Y<sub>1</sub>, Y<sub>2</sub> et Y<sub>3</sub>

sont fixés aux atomes de carbone et signifient indépendamment l'hydrogène, un halogène ou un groupe hydroxy, alkyle en  $C_1$ - $C_8$ , alcényle en  $C_2$ - $C_8$ , alcynyle en  $C_2$ - $C_8$ , alcoxy en  $C_1$ - $C_8$ , alcényloxy en  $C_2$ - $C_8$ , alcynyloxy en  $C_2$ - $C_8$ , alcynyloxy, alkylsulfonyle en  $C_1$ - $C_8$ ) sulfonyloxy, di(alkyl en  $C_1$ - $C_8$ ) sulfamoyloxy, alkylsulfonyle en  $C_1$ - $C_8$ , alcénylthio en  $C_1$ - $C_8$ , alcénylthio en  $C_2$ - $C_8$ , ou alcynylthio en  $C_2$ - $C_8$ , chacun d'entre eux pouvant être substitué à son tour par 1 à 6 atomes d'halogène;

un groupe di(alcoxy en C<sub>1</sub>-C<sub>8</sub>)-méthyle, un groupe alcoxy en C<sub>1</sub>-C<sub>8</sub> conjugué, hydroxyalkyle en C<sub>1</sub>-C<sub>8</sub>,

acyle en C<sub>2</sub>-C<sub>8</sub>, acyloxy en C<sub>2</sub>-C<sub>8</sub>, tri(alkyl en C<sub>1</sub>-C<sub>8</sub>)-silyloxy, tri(alkyl en C<sub>1</sub>-C<sub>8</sub>)silyle, cyano, nitro, amino, aryle, aryl-(alkyle en C<sub>1</sub>-C<sub>8</sub>), aryloxy, aryl-

(alcoxy en C<sub>1</sub>-C<sub>8</sub>), arylsulfonyle, arylsulfinyle, arylthio ou aryl-(alkylthio en C<sub>1</sub>-C<sub>8</sub>), chacun d'entre eux pouvant être substitué par 1 à 3 substituants choisis parmi un halogène ou un groupe alkyle en C1-C8, haloalkyle en C1-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, haloalcoxy en C<sub>1</sub>-C<sub>8</sub>, nitro, cyano, alkylthio en C<sub>1</sub>-C<sub>8</sub>, acyle en C2-C8, amino, un groupe -C(O)-R' où R' signifie l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub> ou alcoxy en C<sub>1</sub>-C<sub>8</sub>; ou bien

pris ensemble sur les atomes de carbone adjacents forment un pont ayant la formule -C(S)-O-, -C(O)-O-E- ou -C(O)-N(R2)-E- où E signifie une liaison directe ou un groupe de liaison ayant 1 à 3 chaînons avec des éléments choisis parmi le méthylène, -N(R2)- et l'oxygène; ou bien

pris ensemble sur les atomes de carbone adjacents forment un pont de 3 à 5 chaînons comprenant les éléments choisis parmi le méthylène, -CH=, - $C(R_4)=$ , -NH-, l'oxygène et -S(O)<sub>n</sub>-;

chaque symbole W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub> et W<sub>5</sub>signifie indépendamment CH, CR<sub>3</sub> ou l'azote;

signifie NH, l'oxygène, le soufre, -CR<sub>4</sub>=, -CH= ou -C(O)-;

signifie un pont à 2 ou 3 chaînons comprenant les éléments choisis parmi le méthylène, CH=, C(R<sub>4</sub>)=, -C(O)-, -NH-, -N=, l'oxygène et -S(O)<sub>n</sub>-;

signifient chacun indépendamment l'hydrogène, un halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcényle en C<sub>2</sub>-C<sub>8</sub>, alcynyle en C<sub>2</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, alcényloxy en C2-C8, alcynyloxy en C2-C8, alkylthio en C1-C8, alcénylthio en C2-C8 ou alcynylthio en C2-C8, chacun d'entre eux pouvant à son tour être substitué par 1 à 6 atomes d'halogène; cycloalkyle en C3-C6, hétérocyclo(alcoxy en C<sub>1</sub>-C<sub>8</sub>) à 5 ou 6 chaînons, aryloxy, aryl-(alcoxy en C<sub>1</sub>-C<sub>8</sub>)ou aryl-(alkylthio C<sub>1</sub>-C<sub>8</sub>), chacun d'entre eux pouvant être substitué par 1 à 3 substituants choisis parmi un halogène ou un groupe alkyle en C1-C8, haloalkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, haloalcoxy en C<sub>1</sub>-C<sub>8</sub>, nitro, cyano, alkylthio en C<sub>1</sub>-C<sub>8</sub>, acyle en C<sub>2</sub>-C<sub>8</sub>, amino; aminoxy, iminoxy, amido, (alkyl en C<sub>1</sub>-C<sub>8</sub>)-sulfonylméthyle, cyano, nitro; ou bien -C(O)-Y<sub>4</sub>, où Y<sub>4</sub> signifie l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, hydroxy ou phényle; signifie l'hydrogène ou un groupe alkyle en C1-C8, haloalkyle en C1-C8,

alcoxyalkyle en C<sub>1</sub>-C<sub>8</sub>, aryle ou aryl-(alkyle en C<sub>1</sub>-C<sub>8</sub>);

a l'une des significations définies pour Y1, sauf l'hydrogène;

signifient chacun indépendamment l'hydrogène ou un groupe hydroxy, un halogène, un groupe cyano, alkyle en C1-C8, alcoxy en C1-C8, (alcoxy en C1-C<sub>8</sub>)carbonyle, (alcoxy en C<sub>1</sub>-C<sub>8</sub>)-carbonyloxy, hydroxyalkyle en C<sub>1</sub>-C<sub>8</sub>, haloalkyle en C<sub>1</sub>-C<sub>8</sub>, acyle en C<sub>2</sub>-C<sub>8</sub>, alcyloxy en C<sub>2</sub>-C<sub>8</sub>, carbamoyle, carbamoyloxy, alkylthio en  $C_1$ - $C_8$ , alkylsulfinyle en  $C_1$ - $C_8$ , alkylsulfonyle en  $C_1$ - $C_8$ ou (alkyl en C<sub>1</sub>-C<sub>8</sub>)-sulfonyloxy; aryle, aryloxy, arylS(O)<sub>p</sub>, arylsulfonyloxy, chacun d'entre eux pouvant à son tour être substitué par 1 à 3 substituants choisis parmi un halogène ou un groupe alkyle en C1-C8, haloalkyle en C1-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, haloalcoxy en C<sub>1</sub>-C<sub>8</sub>, nitro, cyano, alkylthio en C<sub>1</sub>-C<sub>8</sub>, acyle en C2-C8; amino ou signifient ensemble =0, =S, =NH, =NOR12 ou ≈CR<sub>13</sub>R<sub>14</sub>; ou bien

peuvent former ensemble un pont ayant la formule -C(O)-O-, -C(O)-S ou -C(O)-NR2- où le groupe carbonyle est fixé à A;

signifie 0, 1 ou 2;

signifient indépendamment l'hydrogène ou un groupe hydroxy, alcoxy en C<sub>1</sub>- $C_8$ , alkylthio en  $C_1$ - $C_8$ , hydroxyalkyle en  $C_1$ - $C_8$ , ou hydroxybenzyle, au moins l'un des symboles X<sub>1</sub>, X<sub>2</sub> et X<sub>3</sub> devant avoir une signification autre que l'hydrogène; ou bien

signifie l'hydrogène et X1 et X2 forment ensemble un pont à 4 ou 5 chaînons comprenant des éléments choisis parmi -O(CH<sub>2</sub>)<sub>n</sub>, -O-, -OC(O)(CH<sub>2</sub>)<sub>m</sub>O- et -S(CH<sub>2</sub>)<sub>n</sub>, S-;

signifient chacun indépendamment (a) l'hydrogène ou un halogène; (b) un groupe alkyle en C1-C24, alcényle en C2-C8, alcynyle en C2-C8, alcoxy en C<sub>1</sub>-C<sub>8</sub>, (alcoxy en C<sub>1</sub>-C<sub>8</sub>)-alcoxy en C<sub>1</sub>-C<sub>8</sub>, alcényloxy en C<sub>2</sub>-C<sub>8</sub>, alcynyloxy en C2-C8, alkylthio en C1-C8, alcénylthio en C2-C8 ou alcynylthio en C2-C8, chacun d'entre eux pouvant à son tour être substitué par 1 à 6 atomes d'halogène; (c) cycloalkyle en  $C_3$ - $C_6$ , (cycloalkyl en  $C_3$ - $C_6$ )alkyle en  $C_1$ - $C_8$ ,

Y<sub>1</sub> et R

Y<sub>1</sub> et Y<sub>2</sub>

 $W_6$ 

R<sub>1</sub> et R<sub>3</sub>

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30  $R_2$ 

> $R_4$ X et Y

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X et R 45

 $\begin{array}{c} p \\ X_1, \ X_2 \ et \ X_3 \end{array}$ 

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 $X_3$ 

R<sub>7</sub> et R<sub>8</sub>

hétérocyclo(alkyle en  $C_1$ - $C_8$ ), hétérocyclo(alcoxy en  $C_1$ - $C_8$ ), aryloxy, aryl-(alcoxy en  $C_1$ - $C_8$ ) ou aryl-(alkylthio en  $C_1$ - $C_8$ ), chacun d'entre eux étant non substitué ou pouvant être substitué par 1 à 3 substituants choisis parmi (i) un halogène; (ii) un groupe alkyle en  $C_1$ - $C_8$ , alcoxy en  $C_1$ - $C_8$ , haloalcoxy en  $C_1$ - $C_8$ , haloalkyle en  $C_1$ - $C_8$ , alkylthio en  $C_1$ - $C_8$ , alkylsulfonyle en  $C_1$ - $C_8$ , (alkyl en  $C_1$ - $C_8$ )-sulfonylméthyle; et (iii) nitro, cyano, acyle, amino; (d) amino, amido, aminosulfonyle, cyano, nitro ou -(CHR<sub>4</sub>')n'''-C(O)Y<sub>4</sub>', où Y<sub>4</sub>' signifie l'hydrogène ou un groupe alkyle en  $C_1$ - $C_8$ , alcoxy en  $C_1$ - $C_8$  ou hydroxy et n''' signifie 0, 1, 2 ou 3; R<sub>4</sub>' est tel que défini pour Y<sub>1</sub>;

R<sub>12</sub>

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R<sub>13</sub> et R<sub>14</sub>

signifie l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>,

signifient indépendamment l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub> ou un

halogène;

m n n' signifie 1 ou 2; signifie 0, 1 ou 2; et

signifie 2 ou 3;

lorsque R signifie un groupe carboxy sous forme d'un ester libre ou d'un sel et X et Y signifient ensemble =O, l'un des cycles A et B devant contenir un hétéroatome.

- Un composé de formule (I) selon la revendication 1, dans lequel A signifie un reste pyridyle, quinolyle, pyridyl-Noxyde, pyrimidinyle, pyrazinyle, thiényle ou furyle.
  - 3. Un composé de formule I selon la revendication 1, dans lequel le système cyclique A est choisi parmi un reste phényle, pyridyle ou pyridyl-N-oxyde,

R signifie un groupe carboxy qui peut être sous forme d'un acide libre ou sous la forme d'un ester ou d'un sel, un groupe thiocarboxy qui peut être sous forme d'un acide libre ou sous la forme d'un ester, un groupe carbamoyle ou un groupe -CONR<sub>7</sub>R<sub>8</sub>,

Y<sub>1</sub>, Y<sub>2</sub> et Y sont fixés à des atomes de carbone et signifient indépendamment l'hydrogène, un halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>; chacun des symboles W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub> et W<sub>4</sub> signifie indépendamment CH, CR<sub>3</sub> ou l'azote,

R<sub>1</sub> et R<sub>3</sub> signifient chacun indépendamment l'hydrogène, un halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, aryloxy ou aryl-(alcoxy en C<sub>1</sub>-C<sub>8</sub>),

X et Y signifient chacun indépendamment l'hydrogène ou un groupe hydroxy, cyano, alcoxy en C<sub>1</sub>-C<sub>8</sub>, acyloxy en C<sub>2</sub>-C<sub>8</sub> ou signifient ensemble =O; ou bien

X et R forment ensemble un pont ayant la formule -C(O)-O- ou -C(O)NR<sub>2</sub>-, où le groupe carbonyle est fixé à A.

- 4. Un composé de formule I selon la revendication 1, dans lequel le système cyclique A signifie un reste phényle, pyridyle ou thiényle; B signifie un reste pyrimidinyle ou triazinyle; R signifie un cycle C, en particulier un cycle oxazole, oxazolone, oxazolidine ou oxazolidinone; un groupe carboxy sous forme d'un acide libre ou sous la forme d'un ester ou d'un sel; -CONR<sub>7</sub>R<sub>8</sub>, cyano ou signifient ensemble avec X -C(O)-O- ou -C(O)NR<sub>2</sub>-,
  - Y<sub>1</sub>, Y<sub>2</sub> et Y<sub>3</sub> signifient chacun indépendamment l'hydrogène, un halogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, alkylthio en C<sub>1</sub>-C<sub>8</sub>, ou arylthio,
  - X, Y signifient chacun indépendamment un halogène ou un groupe hydroxy, alcoxy en C<sub>1</sub>-C<sub>8</sub>, acyloxy en C<sub>1</sub>-C<sub>8</sub>, un cycle B, un halogène, un groupe alkylthio en C<sub>1</sub>-C<sub>8</sub> ou arylthio ou signifient ensemble =O ou =NH, et

R<sub>1</sub> et R<sub>3</sub> signifient chacun indépendamment un halogène ou un groupe alcoxy en C<sub>1</sub>-C<sub>8</sub>, alkyle en C<sub>1</sub>-C<sub>8</sub>, haloalcoxy en C<sub>1</sub>-C<sub>8</sub>, aryloxy, aryl-(alcoxy en C<sub>1</sub>-C<sub>8</sub>), alcynyloxy en C<sub>2</sub>-C<sub>8</sub>, alcényloxy en C<sub>2</sub>-C<sub>8</sub>.

- Un composé selon la revendication 4, dans lequel Y<sub>1</sub>, Y<sub>2</sub> et Y<sub>3</sub> peuvent chacun également signifier indépendamment un groupe aryl-(alcoxy en C<sub>1</sub>-C<sub>8</sub>), alcényloxy en C<sub>2</sub>-C<sub>8</sub> ou alcynyloxy en C<sub>2</sub>-C<sub>8</sub>,
- signifie spécialement un reste pyrimidinyle, en particulier un groupe 4,6-diméthoxy-2-pyrimidinyle,
   A signifie spécialement phényle ou pyridyle substitués comme défini plus haut,
  - X et Y signifient de préférence l'hydrogène, un halogène, un groupe cyano, hydroxy, alcoxy ou signifient ensemble =O, spécialement l'hydrogène ou un groupe hydroxy ou signifient ensemble =O.

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- 6. Un composé selon la revendication 1, dans lequel X et Y signifient ensemble = O.
- Le composé selon la revendication 1 qui est le 3,6-dichloro-2-{(4,6-diméthoxypyrimidin-2-yl)carbony/]benzoate de sodium.
- Une composition herbicide comprenant une quantité efficace du point de vue herbicide d'un composé de formule (I) selon les revendications 1 à 7.
- Une méthode de lutte contre les mauvaises herbes qui comprend l'application sur les mauvaises herbes ou sur leur zone de croissance d'une quantité efficace du point de vue herbicide d'un composé de formule (I) selon les revendications 1 à 7.
  - 10. Un procédé de préparation d'un composé de formule (I) selon la revendication 1, procédé selon lequel
    - a) lorsque X et R forment ensemble un groupe formant pont tel que défini à la revendication 1 et Y signifie l'hydrogène ou un groupe cyano, arylthio, arylsulfinyle ou arylsulfonyle, on fait réagir un composé de formule II

où le cycle A,  $Y_1$ ,  $Y_2$  et  $Y_3$  sont tels que définis à la revendication 1, Y' signifie l'hydrogène ou un groupe cyano, arylthio, arylsulfinyle ou arylsulfonyle et  $Z_1$  signifie l'oxygène, le soufre ou  $NR_2$  où  $R_2$  est tel que défini à la revendication 1,

avec un composé de formule III

$$R_{21} \stackrel{\omega_1}{\swarrow} \stackrel{R_1}{\swarrow} \qquad (III)$$

où  $W_1$ ,  $W_2$ ,  $W_3$ ,  $W_4$  et  $R_1$  sont tels que définis à la revendication 1 et  $R_{21}$  signifie un groupe méthylsulfonyle ou un halogène, pour obtenir le composé correspondant de formule lp

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- b) on traite un composé de formule lp où Y' signifie un groupe cyano ou arylsulfonyle et  $Z_1$  signifie l'oxygène et les autres symboles sont tels que définis à la revendication 1;
  - (i) par hydrolyse, ce qui donne un composé correspondant de formule I où R et X forment un pont et Y signifie un groupe hydroxy ou un composé de formule I où X et Y forment ensemble =O;
  - (ii) avec un groupe amino, ce qui donne un composé correspondant de formule I où R signifie un groupe carbamoyle éventuellement substitué et X et Y forment ensemble =O;

#### (iii) avec un groupe

## MOR<sub>22</sub>

où M signifie un métal alcalin et R<sub>22</sub> signifie l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, ce qui donne un composé correspondant où R et X forment un pont et Y signifie un groupe hydroxy ou alcoxy en C1-C8;

c) on hydrolyse un composé de formule Ip où Y' signifie l'hydrogène, Z<sub>1</sub> signifie l'oxygène et les autres symboles sont tels que définis à la revendication 1, ce qui donne un composé de formule I où R signifie un groupe carboxy éventuellement sous forme d'un sel, X signifie l'hydrogène et Y signifie un groupe hydroxy;

d) on décyclise un composé de formule Ip où Y' signifie un groupe hydroxy, Z<sub>1</sub> signifie l'oxygène et les autres symboles sont tels que définis à la revendication 1, ce qui donne un composé de formule I où R signifie un groupe carboxy éventuellement sous forme d'un sel et X et Y signifient ensemble =O;

e) on estérifie un composé de formule I où R signifie un groupe carboxy éventuellement sous forme d'un sel et X et Y signifient =O et les autres symboles sont tels que définis à la revendication 1, ce qui donne le composé correspondant où R signifie un groupe carboxy sous la forme d'un ester;

f) on halogène un composé de formule lp où Y' signifie un groupe hydroxy, Z1 est tel que défini sous a) et les autres symboles sont tels que définis à la revendication 1, ce qui donne un composé de formule I où X et R forment ensemble un groupe formant pont et Y' signifie un halogène;

g) on fait réagir un composé de formule lp où Z<sub>1</sub> signifie l'oxygène, Y' signifie un halogène et les autres symboles sont tels que définis à la revendication 1, avec un composé  $R_2NH_2$  et un composé  $HOR_{23}$  où  $R_{23}$  signifie un groupe alkyle en C1-C8, acyle en C2-C8 ou aryle et R2 est tel que défini à la revendication 1, ce qui donne le composé correspondant où Z1 signifie NR2 et Y' signifie un groupe alcoxy en C1-C8, aryloxy ou acyloxy en C<sub>2</sub>-C<sub>8</sub>;

h) on oxyde un composé de formule lp où Y' signifie l'hydrogène, Z<sub>1</sub> est tel que défini sous a) et les autres symboles sont tels que définis à la revendication 1, ce qui donne le composé correspondant où Y' signifie un groupe hydroxy;

i) on fait réagir un composé de formule IV

$$Y_1$$
 $A$ 
 $R_{24}$ 
(IV)

avec un composé de formule V

pour produire un composé de formule la

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où le cycle A, R, R<sub>1</sub>, W<sub>1</sub>, W<sub>2</sub>, W<sub>3</sub>, W<sub>4</sub>, Y<sub>1</sub>, Y<sub>2</sub> et Y<sub>3</sub> sont tels que définis à la revendication 1 et X" et Y" signifient l'hydrogène et R<sub>24</sub> signifie un groupe alkyle en  $C_1$ - $C_8$ ;

j) on introduit un ou deux halogènes dans un composé de formule lq où X" et Y" signifient l'hydrogène et les autres symboles sont tels que définis sous i), pour produire le composé correspondant de formule lq où l'un ou les deux symboles X" et Y" signifient un halogène;

k) on oxyde un composé de formule lq où X" et Y" signifient tous les deux l'hydrogène ou bien X" signifie un halogène et Y" signifie l'hydrogène et les autres symboles sont tels que définis à la revendication 1, pour produire le composé correspondant où X" et Y" signifient ensemble =O ou l'un des deux signifie l'hydrogène et l'autre signifie un groupe hydroxy;

I) on alkyle un composé de formule lq où X" signifie l' hydrogène et Y" signifie l'hydrogène et les autres symboles sont tels que définis à la revendication 1, pour produire le composé correspondant où X" signifie un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, et Y" signifie l'hydrogène;

m) on introduit un groupe alcoxy en  $C_1$ - $C_8$  ou un groupe alkylthio en  $C_1$ - $C_8$ , dans un composé de formule lq où X" signifie un halogène, Y" signifie l'hydrogène et les autres symboles sont tels que définis à la revendication 1, pour produire le composé correspondant où X" signifie un groupe alcoxy en  $C_1$ - $C_8$ , ou alkylthio en  $C_1$ - $C_8$  et Y" signifie l'hydrogène;

n) on acyle un composé de formule lq où X" signifie un groupe hydroxy, Y signifie l'hydrogène et les autres symboles sont tels que définis à la revendication 1, pour produire le composé correspondant où X" signifie un groupe acyloxy et Y" signifie l'hydrogène;

o) on fait réagir un composé de formule lp où  $Z_1$  signifie l'oxygène, Y' signifie l'hydrogène et les autres symboles sont tels que définis à la revendication 1 avec un composé  $R_7NH_2$  où  $R_7$  signifie (a) l'hydrogène, un halogène; (b) un groupe alkyle en  $C_1$ - $C_{24}$ , alcényle en  $C_2$ - $C_8$ , alcynyle en  $C_2$ - $C_8$ , alcoxy en  $C_1$ - $C_8$ , alcényloxy en  $C_2$ - $C_8$ , alcynyloxy en  $C_2$ - $C_8$ , alkylthio en  $C_1$ - $C_8$ , alcénylothio en  $C_2$ - $C_8$ , alcynyloxy en  $C_2$ - $C_8$ , alkylthio en  $C_1$ - $C_8$ , alcénylothio en  $C_2$ - $C_8$ , chacun d'entre eux pouvant à son tour être substitué par 1 à 6 atomes d'halogène; (c) un groupe cycloalkyle en  $C_3$ - $C_6$ , (cycloalkyle en  $C_3$ - $C_6$ )alkyle en  $C_1$ - $C_8$ , hétérocyclo(alcyle, hétérocyclo(alkyle en  $C_1$ - $C_8$ ), hétérocyclo(alcoxy en  $C_1$ - $C_8$ ), aryloxy, aryl-(alcoxy en  $C_1$ - $C_8$ ), ou aryl-(alkylthio en  $C_1$ - $C_8$ ), chacun d'entre eux pouvant être non substitué ou être substitué par 1 à 3 substituants choisis parmi (i) un halogène; (ii) un groupe alkyle en  $C_1$ - $C_8$ , alcoxy en  $C_1$ - $C_8$ , haloalcoxy en  $C_1$ - $C_8$ , haloalkyle en  $C_1$ - $C_8$ , alkylthio en  $C_1$ - $C_8$ , alkylsulfonyle en  $C_1$ - $C_8$ , (alkyl en  $C_1$ - $C_8$ )-sulfonylméthyle; et (iii) un groupe nitro, cyano, acyle amino; (d) un groupe amino, amido, aminosulfonyle, cyano, nitro ou -(CHR $_4$ ) $_n$ "--C(O)Y $_4$ ',

où Y<sub>4</sub>' signifie l'hydrogène ou un groupe alkyle en C<sub>1</sub>-C<sub>8</sub>, alcoxy en C<sub>1</sub>-C<sub>8</sub>, ou hydroxy et n'' signifie 0, 1, 2 ou 3, R<sub>4</sub>' est tel que défini pour Y<sub>1</sub>; ce qui donne un composé de formule I où R signifie un groupe carbamoyle monosubstitué, X signifie l'hydrogène et Y signifie un groupe hydroxy;

p) on introduit un groupe sulfonyle, carboxy, acyle ou carbalcoxy dans un composé de formule lp où  $Z_1$  signifie l'oxygène, Y' signifie un groupe hydroxy et les autres symboles sont tels que définis à la revendication 1, pour produire le composé correspondant de formule I où R et X forment un pont -C(O)-O- et Y signifie un groupe sulfonyloxy, carbamoyloxy, acyloxy en  $C_2$ - $C_8$  ou (alcoxy en  $C_1$ - $C_8$ )-carbonyloxy;

q) on fait réagir un composé de formule lp où  $Z_1$  signifie l'oxygène, Y' signifie un halogène et les autres symboles sont tels que définis à la revendication 1 avec un composé  $R_7R_8NH$  où  $R_7$  est tel que défini sous o) et  $R_8$  est tel que défini pour  $R_7$ , ce qui donne un composé de formule I où R signifie un groupe carbamoyle disubstitué et X et Z signifient ensemble =O;

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et on récupère un composé où R signifie un groupe carboxy ou thiocarboxy sous forme libre ou sous forme d'un ester et un composé où R signifie un groupe carboxy sous forme libre ou sous forme d'un sel.